



MODEL EM-10

ELECTRIC BOILER CONTROL

OPERATION AND INSTRUCTION MANUAL

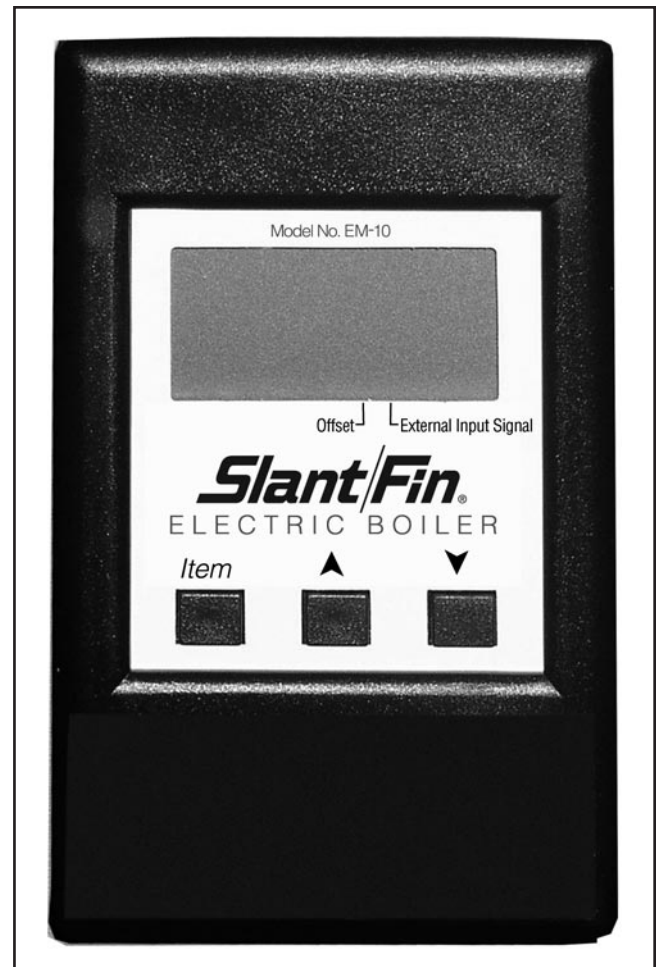
The EM-10 Boiler Temperature Control (BTC) is an efficient boiler operator with a digital LCD display with backlight, a boiler pump output, an alert output, and four stage outputs. The control regulates the boiler based upon setpoint, outdoor reset, and several options for external boiler control.

Features:

- Setpoint Operation
- Outdoor Reset with Reset Override
- Four Stage Outputs:
 - 8 KW through 20 KW - 2 Stages
 - 24 KW through 28 KW - 3 Stages
 - 32 KW through 40 KW - 4 Stages
- External Control through BMS Signal
- External Control through Tekmar Boiler Controls
- Boiler Pump Operation
- Parallel Piping
- Primary – Secondary Piping
- Display Backlight

See Service Manual (792840000) for:

- Tekmar 275 and other External Direct Drive Operation
- Two Setpoint Operation
- Dedicated DHW and Parallel Operation
- External Target/ Setpoint Operation



How to Use the Data Brochure

This brochure is organized into three main sections. They are: 1) Sequence of Operation, 2) Installation, and 3) Control Settings.

The Control Settings section of this brochure describes the various items that are adjusted and displayed by the control. The control functions of each adjustable item are described in the Sequence of Operation.

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User Interface

The BTC uses a Liquid Crystal Display (LCD) as a method of supplying information. You use the LCD in order to setup and monitor the operation of your system. The BTC uses three push buttons (Item, ▲, ▼) for selecting and adjusting settings. As you program your control, record your settings in the settings column of the Adjust menu. The table is found in the second half of this brochure.

MENU

All of the items displayed by the control are organized into two menus:

- 1) View
- 2) Adjust

These menus are listed on the upper right hand side of the display (Menu Field). The default menu for the BTC is the View menu. While in the View menu, the VIEW segment is displayed.

To select the Adjust menu, press and hold simultaneously all three buttons (Item, ▲, ▼) for 1 second.



The display then advances to the Adjust menu and the ADJUST segment is turned on in the display. The display will automatically revert back to the View menu after 20 seconds of keypad inactivity. Once in a menu, there will be

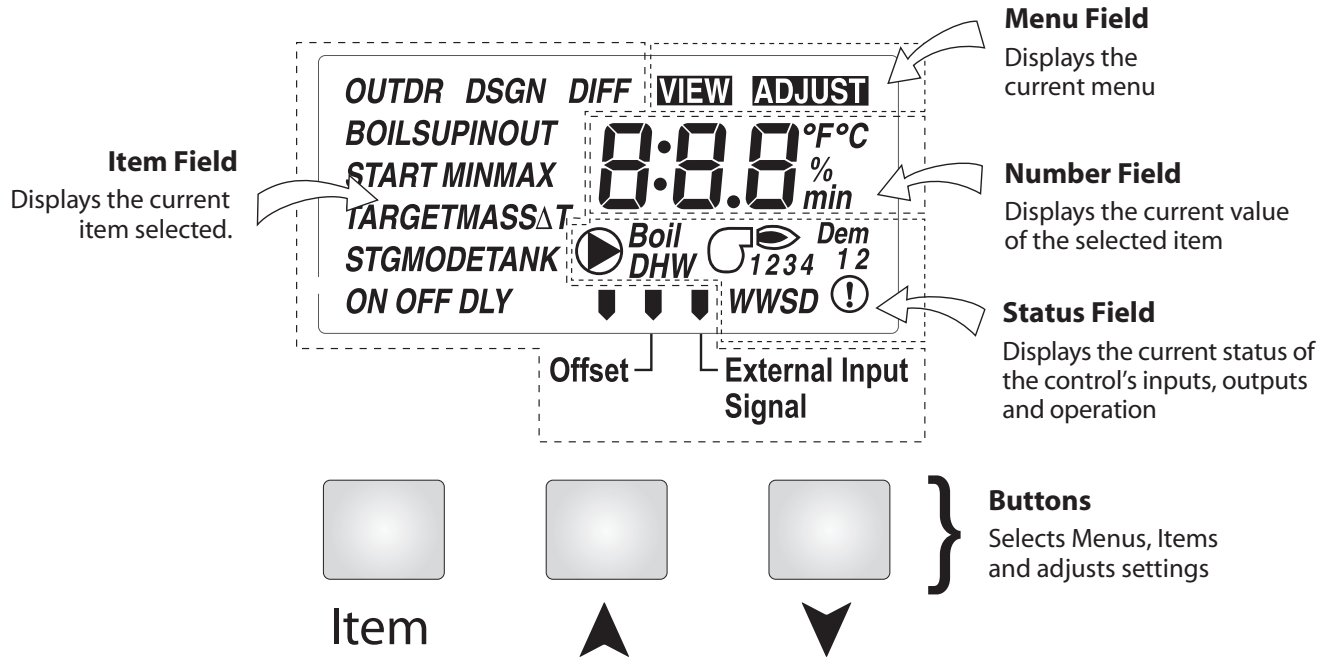
a group of items that can be viewed within that menu.







* In Canada: <http://www.slantfin.ca>
EM-10 Electronic Control Manual Eng Modes 1 thru 8

* In US: <http://www.slantfin.com>
EM-10 Electric Boiler Service Manual

Display



Symbol Description

 Boil	BOILER PUMP Displays when the boiler pump is in operation.	Dem₂	DEMAND 2 Displays when a call for heat on demand 2 is present.
	BURNER Displays when stage 1, 2, 3, or 4 contact is on.		ERROR Displays when an error message is present.
WWSD	WWSD Displays when the control is in Warm Weather Shut Down.		POINTERS Displays operation as indicated by the text.
Dem₁	DEMAND 1 Displays when a call for heat on demand 1 is present.	°F, °C	°F or °C Displays the temperature units.

Symbol Description

POWERING UP THE CONTROL

When the control is powered up, the control turns on all segments in the display for 2 seconds. Next, the software version is displayed for 2 seconds. Last, the control enters into the normal operating mode.

DISPLAY BACKLIGHT

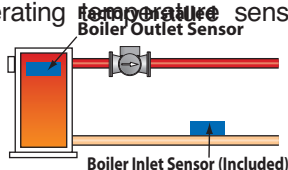
The control's display has a backlight that is permanently on while the control is powered.

PIPING

The boiler can be piped in parallel or in primary/secondary to the system. The type of piping chosen affects the location of the control's operating temperature sensor. The control can either use the boiler outlet sensor or the boiler supply sensor.

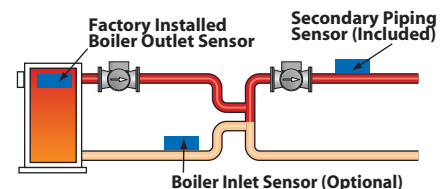
PARALLEL PIPING

In parallel piping applications, the boiler outlet temperature is typically the same as that delivered to the system. Therefore the operating temperature sensor is the boiler outlet sensor.



PRIMARY/SECONDARY PIPING

In primary/secondary applications, the boiler outlet temperature (primary loop) is typically hotter than the system supply temperature (secondary loop). This occurs when the system supply pipe has a larger flow rate than the boiler outlet pipe. Therefore, the control requires an additional sensor (boiler supply) to measure the temperature delivered out to the system. The operating temperature sensor is the boiler supply sensor.



MODES OF OPERATION (MODE)

The control allows for seven modes of operation in order to define the control operation and piping arrangement used. The piping arrangement can be categorized into parallel and primary / secondary. The mode of operation is selected using the MODE item in the Adjust menu. The temperature being controlled out to the heating system is measured by the operating sensor.

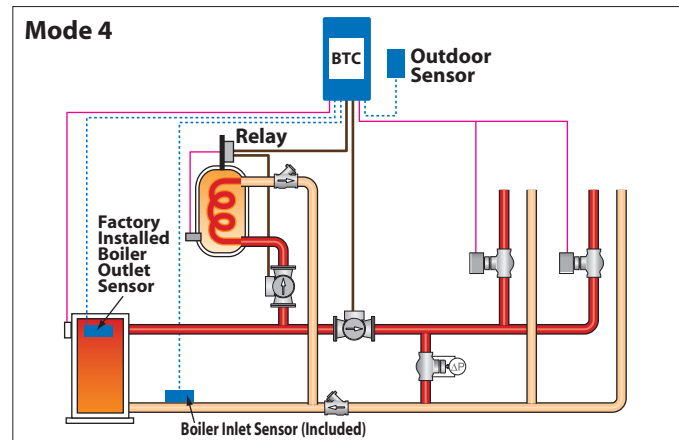
The piping arrangement determines which sensor the control uses as the operating sensor. The operating sensor is either the boiler outlet sensor or the boiler supply sensor.

MODE 4

(Outdoor Reset and Setpoint with Parallel Piping)
Mode 4 is designed for outdoor reset and setpoint operation using parallel piping. The heat demand is available to provide outdoor reset for space heating systems. The setpoint can be used to heat an indirect domestic hot water tank.

Once a heat demand is present, the control stages the boiler to maintain the calculated outdoor reset target at the boiler outlet sensor. Refer to “Outdoor Reset Operation” section for a description of outdoor reset operation.

Once a setpoint demand is present, the control stages the boiler to maintain the boiler target at the boiler outlet sensor. If both demands are present at the same time, the control targets the higher of the two requirements. Refer to “Setpoint Operation” section for a description of setpoint operation.

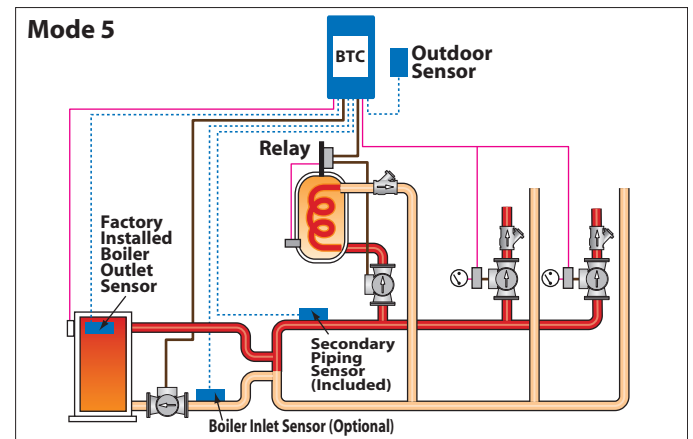


MODE 5 (Outdoor Reset and Setpoint with Primary/Secondary Piping)

Mode 5 is designed for outdoor reset and setpoint operation using primary / secondary piping. The heat demand is available to provide outdoor reset for space heating systems. The setpoint demand can be used to heat an indirect domestic hot water tank.

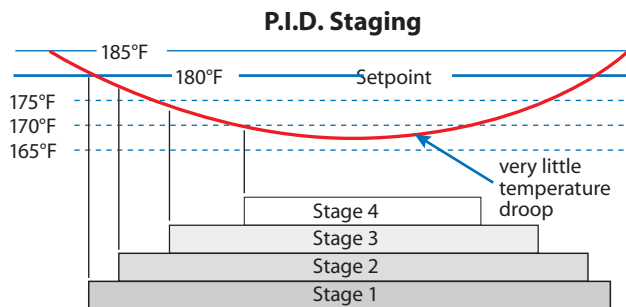
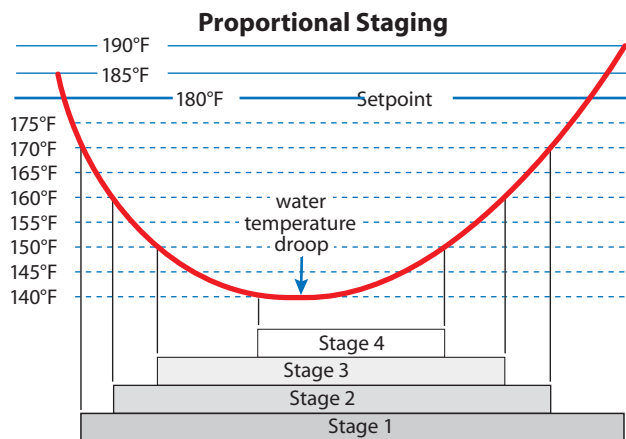
Once a heat demand is present, the control stages the boiler to maintain the calculated outdoor reset target at the boiler supply sensor. Refer to “Outdoor Reset Operation” section for a description of outdoor reset operation.

Once a setpoint demand is present, the control stages the boiler to maintain the boiler target at the boiler supply sensor. If both demands are present at the same time, the control targets the higher of the two requirements. Refer to



STAGING MODE (STGMODE)

The control can operate up to four stages in order to supply the required target temperature. The method of staging used by the control is either P (proportional) or PID (Proportional & Integral & Derivative), and is selected using the STGMODE item in the Adjust menu.



P.I.D. = Proportional + Integral + Derivative

Proportional & Integral & Derivative (PID)

PID staging allows the control to determine when the next stage is required to turn on. After a stage is turned on in the firing sequence, the control waits a minimum amount of time (Stage Delay) before turning on the next stage. After the minimum time delay between stages has expired, the control examines the control error to determine when the next stage is to fire. The control error is determined using PID logic.

Proportional logic compares the actual operating sensor temperature to the boiler target temperature. The colder the temperature, the sooner the next stage is turned on. Integral logic compares the actual operating sensor temperature to the boiler target temperature over a period of time.

Derivative logic determines how fast or slow the operating sensor temperature is changing. If the temperature is increasing slowly, the next stage is turned on sooner. If the temperature is increasing quickly, the next stage is turned on later, if at all.

STAGE DELAY (STG DLY)

The stage delay is the minimum time between firing first to second stage, second to third stage, and third to fourth stage and is determined by the Stage Delay setting. It can be manually set, or it can be set to automatic in which the boiler mass determines the stage delay time.

BOILER MASS (BOIL MASS)

The boiler mass setting allows the installer to adjust the control to the thermal mass of different types of heat sources used. The boiler mass setting automatically determines the stage delay on, stage delay off, minimum on time and minimum off time of the stages. A higher thermal mass setting provides slower staging, while a lower thermal mass provides faster staging.

Proportional (P)

Proportional staging, also known as step staging, is based on manually adjusted settings that determine when the next stage is required to turn on. These manual settings are based on temperature and time. The interstage differential sets the temperature drop at which the next stage turns on. However, in order for a stage to fire, the interstage delay on and minimum off times must first elapse.

Interstage Differential (STG DIFF)

The interstage differential is the temperature drop at which the next stage will turn on. Once a stage turns on, the next stage cannot turn on until the temperature drops the interstage differential below the temperature at which the previous stage turned on. The interstage differential is adjustable through the STG DIFF setting in the Adjust menu.

Interstage On Delay (ON DLY)

The interstage on delay is the amount of time that must elapse before turning on the next stage. Once a stage turns on, the next stage cannot turn on until the interstage delay on time elapses. The interstage on delay is adjustable through the ON DLY setting in the Adjust menu.

Interstage Off Delay (OFF DLY)

The interstage off delay is the amount of time that must elapse before turning off the next stage. Once a stage turns off, the next stage cannot turn off until the interstage delay off time elapses. The interstage off delay is adjustable through the OFF DLY setting in the Adjust menu.

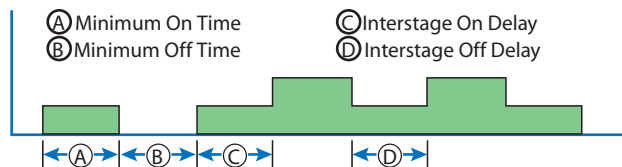
Minimum On Time (MIN ON)

The minimum on time is the minimum amount of time that a stage must be on before it is allowed to turn off. Once a stage turns on, it cannot turn off until a minimum on time

Minimum Off Time (MIN OFF)

The minimum off time is the minimum amount of time that a stage must be off before it is allowed to turn on. Once a stage turns off, it cannot turn on until a minimum off time elapses. The minimum off time is adjustable through the MIN OFF setting in the Adjust menu.

Proportional Staging

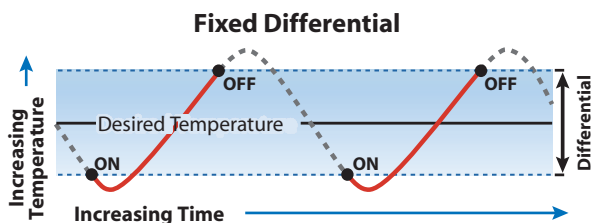


BOILER DIFFERENTIAL (DIFF)

A heat source must be operated with a differential in order to reduce short cycling. The boiler differential is divided around the boiler target temperature. The first stage contact will close once the water temperature at the operating sensor is 1/2 of the differential setting below the boiler target temperature, and will open once the water temperature at the operating sensor is 1/2 of the differential setting above the boiler target temperature.

Manual Differential

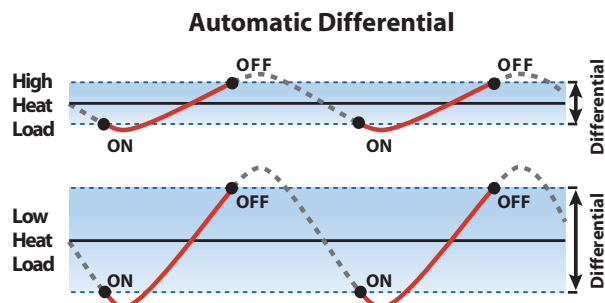
The differential can be manually set using the DIFF setting in the Adjust menu.



Auto-Differential

Auto differential is only available when using PID staging.

If the Auto Differential is selected, the control automatically determines the best differential as the load changes, thereby improving efficiency. During light loads, the differential is increased to allow longer on and off times to reduce the potential for short cycling. During large loads, the differential is narrowed thereby improving comfort in heating spaces by reducing temperature swing.



FIRE DELAY (Burner symbol DLY)

Does NOT apply to electric boiler operation.

The Fire Delay is the delay time that may occur between the time that the control closes the Stage 1 contact and when the burner fires. This delay is usually the result of a burner pre-purge or other forms of time delay built into the burner's safety circuits.

BOILER TARGET TEMPERATURE (BOIL TARGET)

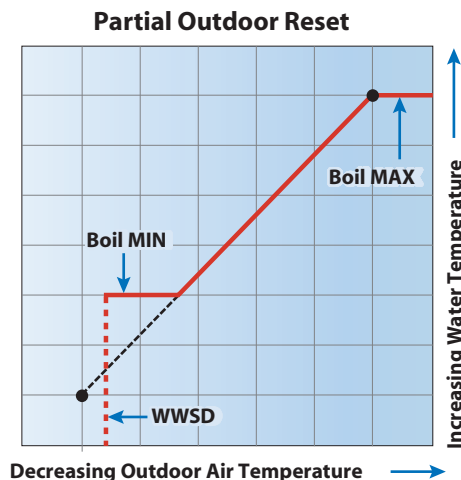
The boiler target temperature is determined from the mode of operation and the type of demand applied. The control displays the temperature that it is currently trying to maintain at the operating sensor as BOIL TARGET in the View menu. The operating sensor for modes 1, 3, 4 and 6 is the boiler outlet sensor, and the operating sensor for modes 2, 5 and 7 is the boiler supply sensor. If the control does not presently have a requirement for heat, it displays "—" in the LCD. There is no boiler target temperature generated in Mode 8.

BOILER MINIMUM (BOIL MIN)

The BOIL MIN setting is the lowest water temperature that the control is allowed to use as a boiler target temperature. During mild conditions, if the control calculates a boiler target temperature that is below the BOIL MIN setting, the boiler target temperature is adjusted to at least the BOIL MIN setting. During this condition, if the boiler is operating, the MIN segment turns on in the LCD while the boiler target temperature or boiler operating sensor temperature is viewed. If the installed boiler is designed for condensing or low temperature operation, set the BOIL MIN adjustment to OFF.

BOILER MAXIMUM (BOIL MAX)

The BOIL MAX setting is the highest water temperature that the control is allowed to use as a boiler target temperature. If the control does target BOIL MAX, and the temperature at the boiler outlet sensor is near the BOIL MAX temperature, the MAX segment turns on in the LCD while the boiler target, boiler inlet, boiler outlet or boiler supply temperature is viewed.



BOILER OUTLET MAXIMUM

The BOIL OUT MAX setting determines the highest water temperature allowed at the boiler outlet sensor. The boiler stages are immediately shut off once the water temperature exceeds the BOIL OUT MAX setting at the boiler outlet sensor location.

BOILER PUMP OPERATION

The boiler pump contact operates when:

- A heat demand is present and parallel piping (Mode 1, 3, 4, 6) is used. Parallel piping requires the boiler pump to operate even while the boiler is off in order to provide heat to the system.
- While the boiler is on and primary / secondary piping (Mode 2, 5, 7) is used. Primary / secondary piping reduces standby losses by isolating the boiler from the system while the boiler is off.
- After the boiler shuts off the boiler pump remains on to purge heat from the boiler to the system.

BOILER PUMP PURGE (DLY)

After the boiler is shut off, the control continues to operate the boiler pump for a period of time. The length of time that the boiler pump continues to run is based on the Pump DLY setting. Once the boiler turns off, the control keeps the boiler pump running for the time selected. This setting allows purging of any excess heat out of the boiler after the boiler is shut off. This also helps to prevent the water in the boiler from flashing into steam after the boiler is shut off.

When Pump DLY is set to OFF, there is no purging. When Pump DLY is set to ON, the pump runs continuously. When on is selected and the control is configured for outdoor reset, the pump continues to run even during Warm Weather Shut

PUMP EXERCISING

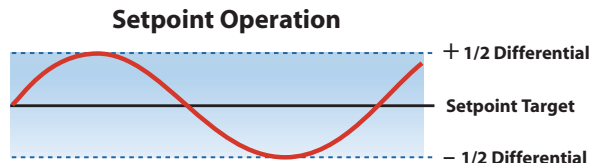
If the boiler pump has not operated at least once every 70 hours, the control turns on the output for 10 seconds. This minimizes the possibility of the pump seizing during a long period of inactivity.

ALERT

The control closes the alert contact whenever an error message is present.

Setpoint Operation

A setpoint is a fixed water temperature target that the boiler is to maintain at the operation sensor once a demand is present. The boiler maintains the boiler target by operating the stages using proportional or PID logic together with the boiler differential.



Modes 4 to 7 and Setpoint Demand (Dem 2)

A setpoint demand is required whenever heat is required for the secondary heating load such as an indirect domestic hot water tank. A setpoint demand is generated when a voltage between 24 and 120 V (ac) is applied across the CD (common demand) and the Set D (setpoint demand). Once voltage is applied, the control turns on the Dem 2 segment in the display and control operates the boiler stages to maintain the BOIL TARGET at the boiler outlet sensor (Mode 4, 6) or the boiler supply sensor (Mode 5, 7).

Outdoor Reset Operation

When either mode 4 or 5 is selected, the control uses outdoor reset to control the water temperature while a heat demand is present. Outdoor reset calculates the boiler target temperature based on the outdoor air temperature and reset ratio. As a result, the boiler target changes proportional to the outdoor temperature. The reset ratio is determined from the Boiler Start, Boiler Design, Outdoor Start and Outdoor Design settings.

HEAT DEMAND (Dem 1)

A heat demand is required whenever heat is required in the system. A heat demand is generated when a voltage between 24 and 120 V (ac) is applied across the CD (common demand) and the Ht D (heat demand) pins.

Once voltage is applied, the control turns on the Dem 1 segment in the display. If the control is not in warm weather shut down (WWSD), the control calculates a boiler target based on the reset ratio and outdoor air temperature. The pump and the boiler stages are operated to maintain the boiler target at the boiler outlet sensor (Mode 4), or the boiler supply sensor (Mode 5).

If the control is in WWSD, the WWSD segment is shown in the display and the boiler target in the View menu of the display remains "---" (no target).

RESET RATIO

The control uses the four following settings to determine the reset ratio:

Boiler Start (BOIL START)

The BOIL START temperature is the theoretical boiler supply water temperature that the heating system requires when the outdoor air temperature equals the OUTDR START temperature setting. The BOIL START is typically set to the desired building temperature.

Outdoor Start (OUTDR START)

The OUTDR START temperature is the outdoor air

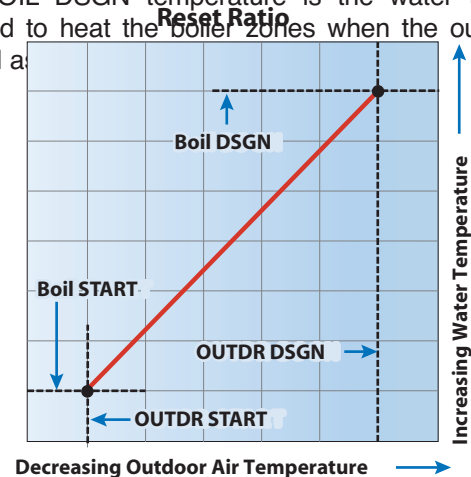
temperature at which the control provides the BOIL START water temperature to the system. The OUTDR START is typically set to the desired building temperature.

Outdoor Design (OUTDR DSGN)

The OUTDR DSGN is the outdoor air temperature that is the typical coldest temperature of the year where the building is located. This temperature is used when completing heat loss calculations for the building.

Boiler Design (BOIL DSGN)

The BOIL DSGN temperature is the water temperature required to heat the boiler zones when the outdoor air is as cold as



Warm Weather Shut Down (WWSD)

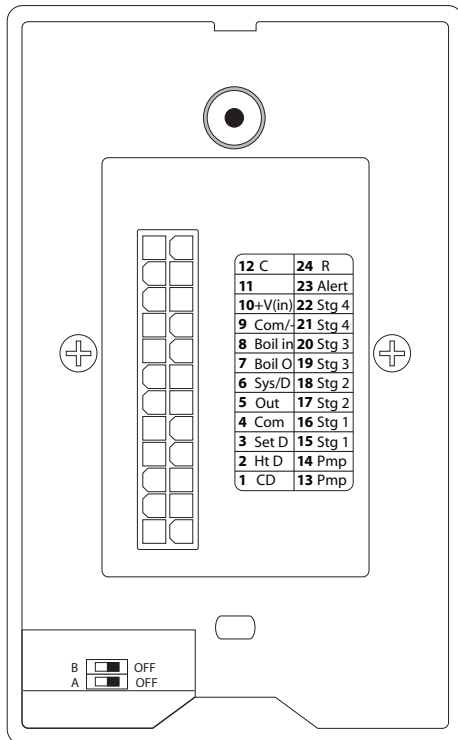
When the outdoor air temperature rises above the WWSD setting, the control enters WWSD and turns on the WWSD segment in the display. Once the outdoor air temperature falls below the WWSD setting, the control exits WWSD. When the control is in Warm Weather Shut Down, the Dem 1 segment is displayed if there is a heat demand. However, the control does not operate the boiler to satisfy the heat demand. The control continues to respond to setpoint demands.

Installation

Electrical Connections to the Control

The installer should test to confirm that no voltage is present at any of the wires during installation. The control includes a 24 pin connector for ease of installation.

NOTE: Figure shown should be used for checking control only. Boiler wiring diagram should be used for checking the rest of boiler, because interface board has different terminal numbers.



Powered Input Connections

24 V (ac) Power

Connect the 24 V (ac) power supply to the C and R terminals. This connection provides power to the microprocessor and display of the control. As well, this connection provides power to the Alert terminal from the R terminal.

Heat Demand

To generate a heat demand, a voltage between 24 V (ac) and 120 V (ac) must be applied across the CD (common demand) and the Ht D (heat demand) pins.

Setpoint Demand

To generate a setpoint demand, a voltage between 24 V (ac) and 120 V (ac) must be applied across the CD (common demand) and the Set D (setpoint demand) pins.

Caution: The same power supply must be used for both the heat demand and setpoint demand circuits since they share the CD (common demand) pin.

Output Connections

Boiler Pump Contact

The Pump pins are an isolated output in the control. There is no power available on these pins from the control. This output is to be used as a switch to either make or break power to the boiler pump. Since this is an isolated contact, it may switch a voltage between 24 V (ac) and 120 V (ac).

Stage Contacts

Stage 1, Stage 2, Stage 3, and Stage 4 are isolated outputs in the control. There is no power available on these pins from the control. This output is to be used as a switch to either make or break the stage circuits. When the control requires the stage to fire, it closes the Stage contact.

Alert Contact

The Alert pin on the control is connected to an audible alarm on the interface board which sounds an alert when it senses an open sensor circuit.

Sensor and Unpowered Input Connections

Do not apply power to these terminals as this damages the control.

Boiler Outlet Sensor

Connect the two wires from the Boiler Outlet Sensor to the Com/- (common sensor) and Boil O (boiler outlet sensor) pins. The boiler outlet sensor is used by the control to measure the boiler outlet water temperature from the boiler.

Note: The boiler outlet sensor is required for every mode of operation.

Boiler Inlet Sensor

Connect the two wires from the Boiler Inlet Sensor to the Com/- (common sensor) and Boil in (boiler inlet sensor) pins. The boiler inlet sensor is used by the control to measure the boiler inlet water temperature from the boiler.

Note: The boiler inlet sensor is optional for every mode of operation.

Boiler Supply Sensor

An optional Boiler Supply Sensor may be connected to the control. If the sensor is required, connect the two wires from the sensor to the Com (common sensor) and Sys/D (boiler supply) pins.

Outdoor Sensor

An optional Outdoor Sensor may be connected to the control. If the sensor is required, connect the two wires from the Outdoor Sensor to the Com (common sensor) and Out (outdoor sensor) pins. The outdoor sensor is used by the control to measure the outdoor air temperature.

External Input

The control can accept an external input signal from an external control. If an external input signal is required, connect the positive 0-10 V (dc) wire to the +V(in) pin and connect the negative 0-10 V (dc) wire to the Com/- pin.

CONNECTING THE CONTROL

Make sure all power to the devices and wiring harness is off.











Reconnect the wiring harness to the connector on the control by aligning the tab on the wiring harness to the tab on the connector on the control and then pushing the wiring harness into the connector on the control. The tab on the wiring harness should snap over the tab on the connector of the control.

Apply power to the control. The operation of the control on power up is described in the Sequence of Operation section of the brochure.

TESTING THE CONTROL OUTPUTS

The control has a built-in test routine that is used to override the main control functions. The test sequence is enabled when the ▲ button is pressed and held for 3 seconds while in the View menu. The test sequence can be cancelled by pressing either the Item, ▲ or ▼ button. Once the test sequence is enabled, the outputs are tested in the following sequence.

Press and hold the ▲ button for 3 seconds while in the View menu.

Step 1	 Boil	The boiler pump is turned on.
Step 2	  1	Stage 1 heating element(s) on.
Step 3	  12	Stage 2 heating element(s) on.
Step 4	  123	Stage 3 heating element(s) on.
Step 5	  1234	Stage 4 heating element(s) on.
Step 6		The boiler pump and stages 1 to 4 are shut off. The alert is closed for 10 seconds.

The control exits the test sequence and resumes normal operation.

Control Settings

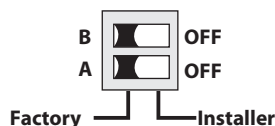
DIP Switch Settings

Note: DIP switches are located on the front of the control.

(A) Factory / Installer

The Factory / Installer DIP switch is used to select which items are available to be viewed and / or adjusted in the user interface. The Factory Access Level includes all the settings available in the control. The Installer Access Level includes the settings and items which are required for system setup.

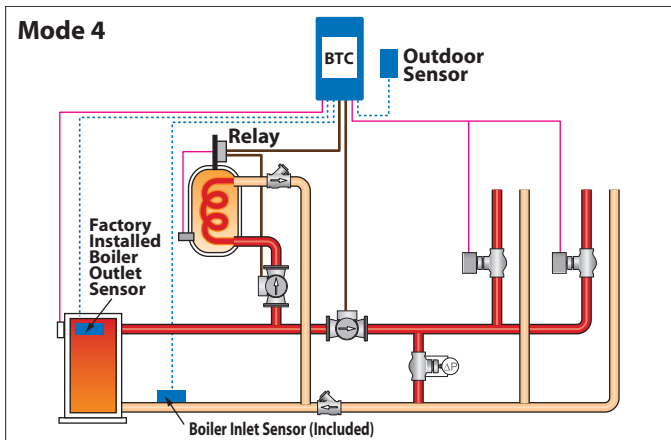
(B) Not Used



Mode 4 and 5 – Outdoor Reset and Setpoint Operation

Applications

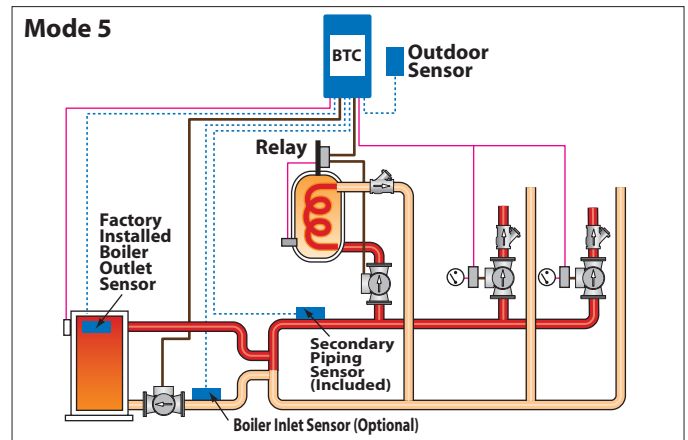
Mode 4 – Outdoor Reset and Setpoint with Parallel Piping



The control receives a heat demand provided from zone valve end switches or a switching relay end switch. The control turns on the boiler pump and operates the boiler to maintain the outdoor reset boiler temperature at the boiler outlet sensor. The control receives a setpoint demand from a DHW aquastat. The control turns on the boiler pump and operates the boiler to maintain the setpoint boiler target temperature at the boiler outlet sensor whenever a setpoint demand is present.

Note: An external relay is required to operate the DHW pump and provide DHW priority if required by disabling the boiler pump.


Mode 5 – Outdoor Reset and Setpoint with Primary – Secondary Piping



The control receives a heat demand provided from zone valve end switches or switching relay end switch. The control turns on the boiler pump and operates the boiler to maintain the outdoor reset target temperature at the boiler supply sensor. The control receives a setpoint demand from a DHW aquastat. The control turns on the boiler pump and operates the boiler to maintain the setpoint boiler target temperature at the boiler supply sensor whenever a setpoint demand is present.

Note: An external relay is required to operate the DHW pump and provide DHW priority if required by disabling the system pump or zone pumps.

Mode 4 and 5 – Outdoor Reset and Setpoint Operation - View Menu

View Next Item

Item

VIEW MENU

The View menu items display current operating temperatures and system status information. Use the Item button to view items in this menu.

Item Field	Range	Description	Access
<div style="border: 1px solid black; padding: 5px;"> OUTDR VIEW 63°F </div>	-60 to 190°F (-51 to 88°C)	OUTDOOR Current outdoor air temperature as measured by the outdoor sensor.	Factory Installer
<div style="border: 1px solid black; padding: 5px;"> BOIL TARGET VIEW 180°F </div>	---, 35 to 266°F (2 to 130°C), OFF	BOILER TARGET The boiler target is the temperature the control is currently trying to maintain at the boiler supply sensor or the boiler outlet sensor.	Factory Installer
<div style="border: 1px solid black; padding: 5px;"> BOILSUP VIEW 178°F </div>	14 to 266°F (-10 to 130°C)	BOILER SUPPLY Current boiler supply water temperature as measured by the boiler supply sensor. Note: This item is only available when MODE is set to 5.	Factory Installer
<div style="border: 1px solid black; padding: 5px;"> BOIL OUT VIEW 180°F </div>	14 to 266°F (-10 to 130°C)	BOILER OUTLET Current boiler outlet water temperature as measured by the boiler outlet sensor. Note: When MODE is set to 5 this item is only visible in the Factory access level.	Factory (Installer for Mode 4)
<div style="border: 1px solid black; padding: 5px;"> BOIL IN VIEW 152°F </div>	14 to 266°F (-10 to 130°C)	BOILER INLET Current boiler inlet water temperature as measured by the boiler inlet sensor. Note: This item is only available when a boiler inlet sensor is installed.	Factory Installer
<div style="border: 1px solid black; padding: 5px;"> BOIL VIEW ΔT 27°F </div>	0 to 252°F (0 to 140°C)	BOILER DELTA T Current temperature difference between the boiler outlet sensor and the boiler inlet sensor. Note: This item is only available when a boiler inlet sensor is installed.	Factory
<div style="border: 1px solid black; padding: 5px;"> BOIL VIEW ON 999 </div>	0 to 999	BOILER ON HOURS The total number of running hours of the boiler since this item was last cleared. Clear the numbers of hours by pressing and holding the ▲ and ▼ buttons together while viewing this item.	Factory

• After the last item, the control returns to the first item in the menu.

Mode 4 and 5 – Outdoor Reset and Setpoint Operation - Adjust Menu (1 of 3)

Enter Adjust Menu

+

+

Item ▲ ▼

Next Item

Item

Change Value

▲ ▼

The Program menu items are the programmable settings used to operate the system. **Press and hold all three buttons simultaneously** to enter the Program menu




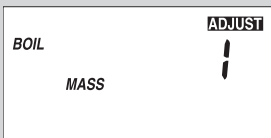





ADJUST MENU

Item Field	Range	Description	Access	Setting
<div style="border: 1px solid black; padding: 5px; margin-bottom: 5px;"> <div style="text-align: right; font-size: 0.8em;">ADJUST</div> <div style="font-size: 1.5em; font-weight: bold;">4</div> <div style="font-size: 0.8em;">MODE</div> </div>	1 to 8	MODE Select the operating mode for the control.	Factory Installer	Default Setting 4
<div style="border: 1px solid black; padding: 5px; margin-bottom: 5px;"> <div style="text-align: right; font-size: 0.8em;">ADJUST</div> <div style="font-size: 1.5em; font-weight: bold;">PId</div> <div style="font-size: 0.8em;">STGMODE</div> </div>	PId or P	STAGE MODE Select the staging operation to be either automatic or manual. (PId = automatic) (P = proportional)	Factory Installer	
<div style="border: 1px solid black; padding: 5px; margin-bottom: 5px;"> <div style="text-align: right; font-size: 0.8em;">ADJUST</div> <div style="font-size: 1.5em; font-weight: bold;">180°F</div> <div style="font-size: 0.8em;">BOIL TARGET</div> </div>	OFF, 70 to 220°F (21 to 104°C)	BOILER TARGET Select the boiler target temperature while a setpoint demand is present.	Factory Installer	
<div style="border: 1px solid black; padding: 5px; margin-bottom: 5px;"> <div style="text-align: right; font-size: 0.8em;">ADJUST</div> <div style="font-size: 1.5em; font-weight: bold;">70°F</div> <div style="font-size: 0.8em;">OUTDR START</div> </div>	35 to 85°F (2 to 29°C)	OUTDOOR START Select the outdoor starting temperature used in the reset ratio for the heating system. Typically set to the desired building temperature.	Factory Installer	
<div style="border: 1px solid black; padding: 5px; margin-bottom: 5px;"> <div style="text-align: right; font-size: 0.8em;">ADJUST</div> <div style="font-size: 1.5em; font-weight: bold;">10°F</div> <div style="font-size: 0.8em;">OUTDR DSGN</div> </div>	-60 to 32°F (-51 to 0°C)	OUTDOOR DESIGN Select the outdoor design temperature used in the reset ratio for the heating system. Set to the coldest annual outdoor temperature in the local area.	Factory Installer	
<div style="border: 1px solid black; padding: 5px; margin-bottom: 5px;"> <div style="text-align: right; font-size: 0.8em;">ADJUST</div> <div style="font-size: 1.5em; font-weight: bold;">70°F</div> <div style="font-size: 0.8em;">BOIL START</div> </div>	35 to 150°F (2 to 66°C)	BOILER START Select the starting water temperature used in the reset ratio calculation for the heating system. Typically set to the desired building temperature.	Factory Installer	
<div style="border: 1px solid black; padding: 5px; margin-bottom: 5px;"> <div style="text-align: right; font-size: 0.8em;">ADJUST</div> <div style="font-size: 1.5em; font-weight: bold;">180°F</div> <div style="font-size: 0.8em;">BOIL DSGN</div> </div>	70 to 220°F (21 to 104°C)	BOILER DESIGN Select the boiler design water temperature used in the reset ratio calculation for the heating system. Set to the boiler water temperature required to heat the building on the coldest annual outdoor temperature.	Factory Installer	
<div style="border: 1px solid black; padding: 5px; margin-bottom: 5px;"> <div style="text-align: right; font-size: 0.8em;">ADJUST</div> <div style="font-size: 1.5em; font-weight: bold;">182°F</div> <div style="font-size: 0.8em;">BOIL OUT MAX</div> </div>	120 to 225°F (49 to 107°C)	BOILER OUTLET MAXIMUM Select the maximum boiler outlet temperature. Exceeding this temperature shuts off the boiler.	Factory	

Continued on next page.

Mode 4 and 5 – Outdoor Reset and Setpoint Operation - Adjust Menu (2 of 3)






ADJUST MENU

Item Field	Range	Description	Access	Setting
	120 to 225°F (49 to 107°C), OFF	BOILER MAXIMUM Select the maximum boiler target temperature.	Factory	
	OFF, 80 to 180°F (27 to 82°C)	BOILER MINIMUM Select the minimum boiler target temperature.	Factory	
	0:00 to 3:00 min (1 second increments)	FIRE DELAY Select the amount of time required for combustion pre-purging, ignition and the flame to be established. Note: This setting is only available when STAGE MODE is set to Pld.	Factory	NOT VALID FOR ELECTRIC BOILER APPLICATION
	1 (Lo) or 2 (Med) or 3 (Hi)	BOILER MASS Select the thermal mass of the boiler. Note: This setting is only available when STAGE MODE is set to Pld.	Factory Installer	
	Au, 0:30 to 9:55 min	STAGE DELAY Select the minimum time delay between stages. Note: This setting is only available when STAGE MODE is set to Pld.	Factory Installer	
	Au, 2 to 42°F (1 to 23°C)	DIFFERENTIAL Select the boiler differential. Note: The automatic setting is only available when STAGE MODE is set to Pld staging.	Factory	
	0 to 10°F (0 to 6°C)	STAGE DIFFERENTIAL Select the interstage temperature differential between stages for proportional staging. Note: This setting is only available when STAGE MODE is set to P.	Factory	
	0:10 to 8:00 min	INTERSTAGE ON DELAY Select the amount of time that must pass once a stage has been turned on in order to allow the next stage to turn on. Note: This setting is only available when STAGE MODE is set to P.	Factory	
	0:10 to 4:00 min	INTERSTAGE OFF DELAY Select the amount of time that must pass once a stage has been turned off in order to allow the next stage to turn off. Note: This setting is only available when STAGE MODE is set to P.	Factory	

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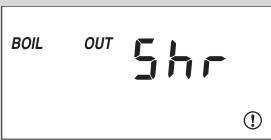

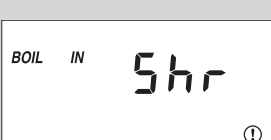
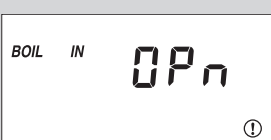
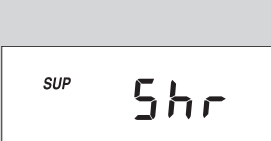
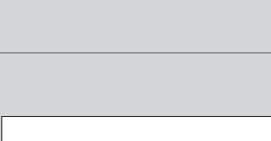

Mode 4 and 5 – Outdoor Reset and Setpoint Operation - Adjust Menu (3 of 3)

ADJUST MENU

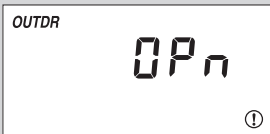


Item Field	Range	Description	Access	Setting
	0:10 to 5:00 min	MINIMUM ON TIME Select the minimum amount of time that the stage contact must remain on before it is allowed to turn off. Note: This setting is only available when STAGE MODE is set to P.	Factory	
	0:10 to 5:00 min	MINIMUM OFF TIME Select the minimum amount of time that the stage contact must remain off before it is allowed to turn back on. Note: This setting is only available when STAGE MODE is set to P.	Factory	
	OFF, 0:20 to 9:55 min, On	PUMP DELAY Select the boiler pump purge time after shutting off the boiler.	Factory	
	35 to 100°F (2 to 38°C), OFF	WARM WEATHER SHUT DOWN Select the heating system warm weather shut down for outdoor reset operation. Heat demands are ignored once the outdoor air temperature exceeds this setting.	Factory Installer	Default Setting 65°F
	°F or °C	TEMPERATURE UNITS Select to display temperature in degrees Fahrenheit or in degrees Celsius.	Factory Installer	

After the last item, the control returns to the first item in the menu.

Error Messages (1 of 2)

	<p>E01</p> <p>The control was unable to read a piece of information from its EEPROM memory. The control will stop operation until all settings in the Adjust menu have been checked by the user or installer. To clear the error message, set Access Level DIP Switch A to Factory (on position), then check all Adjust menu items.</p>
	<p>BOILER OUTLET SENSOR SHORT CIRCUIT</p> <p>The control is no longer able to read the boiler outlet sensor due to a short circuit. In this case, if the boiler inlet sensor is present and operational, the control will operate using the boiler inlet sensor. Otherwise, the control will not operate the boiler.</p> <p>Test the boiler outlet sensor and related wiring. The error message will clear once the error condition is corrected and a button is pressed.</p>
	<p>BOILER OUTLET SENSOR OPEN CIRCUIT</p> <p>The control is no longer able to read the boiler outlet sensor due to an open circuit. In this case, if the boiler inlet sensor is present and operational, the control will operate using the boiler inlet sensor. Otherwise, the control will not operate the boiler.</p> <p>Test the boiler outlet sensor and related wiring. The error message will clear once the error condition is corrected and a button is pressed.</p>
	<p>BOILER INLET SENSOR SHORT CIRCUIT</p> <p>The control is no longer able to read the boiler inlet sensor due to a short circuit. In this case, the control will continue operation.</p> <p>Test the boiler inlet sensor and related wiring. The error message will clear once the error condition is corrected and a button is pressed.</p>
	<p>BOILER INLET SENSOR OPEN CIRCUIT</p> <p>The control is no longer able to read the boiler inlet sensor due to an open circuit. In this case, the control will continue operation.</p> <p>Test the boiler inlet sensor and related wiring. The error message will clear once the error condition is corrected and a button is pressed.</p>
	<p>BOILER SUPPLY SENSOR SHORT CIRCUIT</p> <p>The control is no longer able to read the boiler supply sensor due to a short circuit. In this case, if the boiler outlet sensor is operational, the control will operate based on the boiler outlet sensor. If the boiler outlet sensor is not available and the boiler inlet sensor is present and operational, the control will operate using the boiler inlet sensor. Otherwise, the control will not operate the boiler.</p> <p>Test the boiler supply sensor and related wiring. The error message will clear once the error condition is corrected and a button is pressed.</p>
	<p>BOILER SUPPLY SENSOR OPEN CIRCUIT</p> <p>The control is no longer able to read the boiler supply sensor due to an open circuit. In this case, if the boiler outlet sensor is operational, the control will operate based on the boiler outlet sensor. If the boiler outlet sensor is not available and the boiler inlet sensor is present and operational, the control will operate using the boiler inlet sensor. Otherwise, the control will not operate the boiler.</p> <p>Test the boiler supply sensor and related wiring. The error message will clear once the error condition is corrected and a button is pressed.</p>
	<p>OUTDOOR SENSOR SHORT CIRCUIT</p> <p>The control is no longer able to read the outdoor sensor due to a short circuit. In this case the control assumes an outdoor temperature of 32°F (0°C) and continues operation.</p> <p>Test the outdoor sensor and related wiring. The error message will clear once the error condition is corrected and a button is pressed.</p>

Error Messages (2 of 2)

	<p>OUTDOOR SENSOR OPEN CIRCUIT</p> <p>The control is no longer able to read the outdoor sensor due to an open circuit. In this case the control assumes an outdoor temperature of 32°F (0°C) and continues operation.</p> <p>Test the outdoor sensor and related wiring. The error message will clear once the error condition is corrected and a button is pressed.</p>
	<p>DHW TANK SENSOR SHORT CIRCUIT</p> <p>The control is no longer able to read the DHW tank sensor due to a short circuit. In this case, the control will not operate the boiler.</p> <p>Test the DHW tank sensor and related wiring. The error message will clear once the error condition is corrected and a button is pressed.</p>
	<p>DHW TANK SENSOR OPEN CIRCUIT</p> <p>The control is no longer able to read the DHW tank sensor due to an open circuit. In this case, the control will not operate the boiler.</p> <p>Test the DHW tank sensor and related wiring. The error message will clear once the error condition is corrected and a button is pressed.</p>

RELOAD FACTORY DEFAULTS

To reload FACTORY DEFAULT SETTINGS, press and hold the outside buttons (Item and Down) while powering the control up. This will reload the FACTORY DEFAULTS.

Technical Data

EM-10 Electric Boiler Temperature Control

Packaged weight	— 0.38 lb. (170 g)
	— Enclosure D, black noryl plastic
Dimensions	— 4-3/4" H x 2-7/8" W x 1-7/8" D (120 x 74 x 48 mm)
Approvals	— ANSI Z21.23, CAN 1-6.6-M78-R2001, UL873, UL840
Ambient conditions	— Indoor use only, -40 to 140°F (-40 to 60°C), < 90% RH non-condensing
Power supply	— 24 V (ac) ±10% 50/60 Hz 75 VA
Pump / Stage 1 Relays	— 120 V (ac) 5 A 1/6 hp pilot duty 240 VA
Stage 2, 3, 4 Relays	— 120 V (ac) 3 A 1/6 hp pilot duty 240 VA
Demands	— 24 to 120 V (ac) 2 VA
Sensors	— NTC thermistor, 10 k Ω @ 77°F (25°C ±0.2°C) β =3892
Included:	— 1 of Universal Sensor 071 with 96" long wires (S/F P/N 790400000) Outdoor Sensor 070 (S/F P/N 339070000)
Factory Installed:	— Universal Sensor 071

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