



PRODIGY 21[®] Models KCS-50 and KCS-100

- Cast-iron • Gas-fired • Sealed combustion • Hot water boiler
- Direct vent or Category IV venting flexibility • Wall mounted • Single input

INSTALLATION AND OPERATING INSTRUCTIONS

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IMPORTANT
READ ALL OF THE FOLLOWING
WARNINGS AND STATEMENTS
BEFORE READING THE
INSTALLATION INSTRUCTIONS

WARNING
LIQUEFIED PETROLEUM (L.P.)
PROPANE GAS-FIRED BOILERS

Installation location ONLY as permitted in paragraph entitled "LIQUEFIED PETROLEUM (L.P.) PROPANE GAS-FIRED BOILER LOCATION" on page 3 of this instruction book.
 The above warning does not apply to **NATURAL** gas-fired boilers.

The installation must conform to the requirements of the authority having jurisdiction or, in the absence of such requirements, to the National Fuel Gas Code, ANSI Z223.1-latest edition. The installation must also conform to the additional requirements in this Slant/Fin Instruction Book.

In addition, where required by the authority having jurisdiction, the installation must conform to American Society of Mechanical Engineers Safety Code for Controls and Safety Devices for Automatically Fired Boilers, No. CSD-1.

WARNING

This boiler, gas piping and accessories must be installed, connected, serviced and repaired by a trained, experienced service technician, familiar with all precautions required for gas-fired equipment and licensed or otherwise qualified, in compliance with the authority having jurisdiction.



This manual must be left with owner, hung on or adjacent to the boiler. Owner should retain manual for future reference.

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Heating Contractor

Address

Phone Number

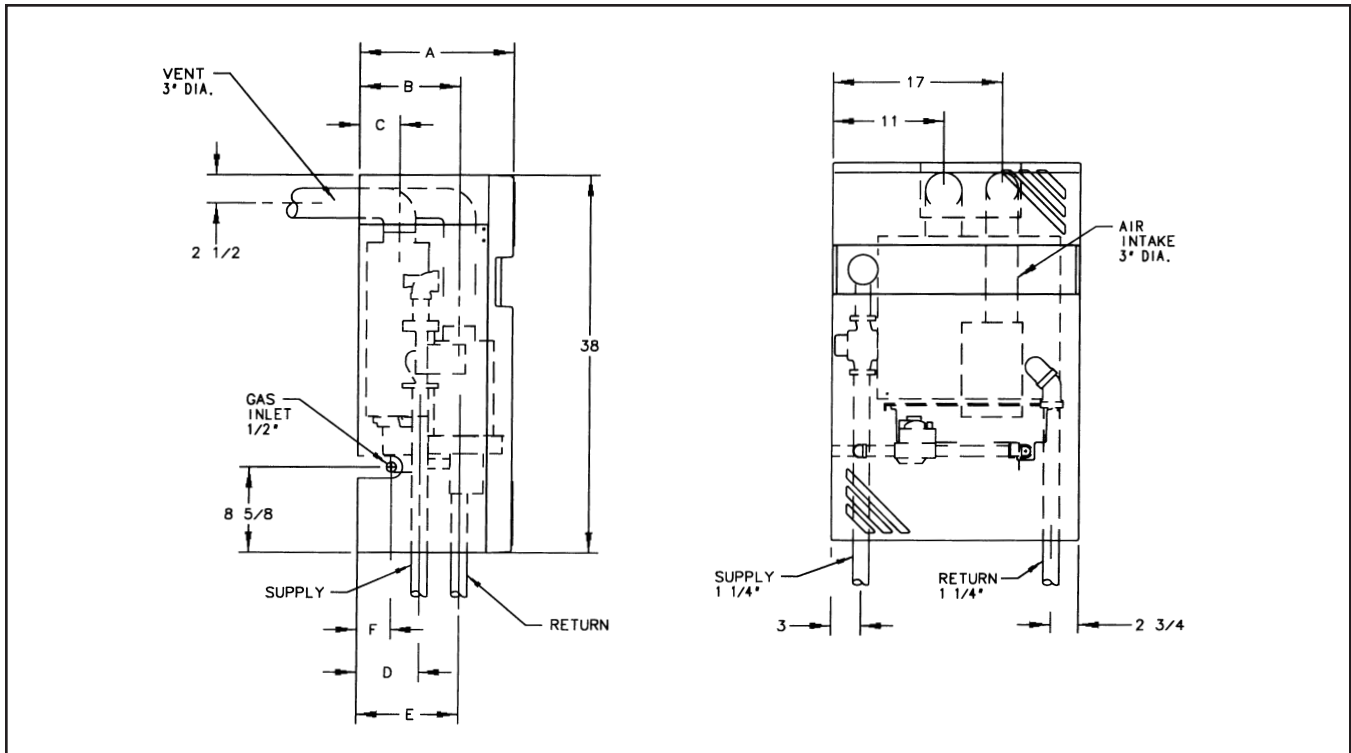
Boiler Model Number

Boiler Serial Number

Installation Date

SPECIFICATIONS AND DIMENSIONS

Figure 1. Dimensions of boiler



Boiler Model	DIMENSIONS (INCHES)					
	A	B	C	D	E	F
KCS-50	15½	10	4	6	10½	1¼
KCS-100	18½	13	7	9	13½	3½

Boiler Model	Input (Btuh)	No. of Sections	Gas Type	Gas Supply Pressure		Shipping Weight (lbs)	Boiler Water Volume
				Max	Min		
KCS-50	50,000	1	Natural	9"	3.5"	220	1/2 gal.
			Propane	14"	11"		
KCS-100	100,000	2	Natural	9"	3.5"	280	1 gal.
			Propane	14"	11"		

INSTALLATION REQUIREMENTS

NOTICE: INSTALLATION AND SERVICE MUST BE PERFORMED BY A QUALIFIED HEATING CONTRACTOR

The installation must conform to the requirements of the National Fuel Gas Code ANSI Z223.1 and the requirements of the authority having jurisdiction as well as the requirements in this instruction manual. In addition, where required by the authority having jurisdiction, installation must conform to the Standard for Controls and Safety Devices for Automatically Fired Boilers, ANSI/ASME CSD-1. If there is any conflict in the above requirements, then the more stringent requirement will apply.

BOILER LOCATION AND CLEARANCES

BOILER LOCATION

Boiler must be wall mounted and can be installed on a combustible wall. The wall must be capable of supporting the weight of the boiler filled with water. Structure through which venting will pass must be free and clear for opening (i.e. no hidden conduit, telephone cables or other obstructions).

Boiler location should be such that the gas ignition system components are protected from water (dripping, spraying, rain, etc.) during appliance operation and service (circulator replacement, condensate trap, control replacement, etc.).

Boiler can be installed above both combustible and noncombustible floors, but must NOT be installed above carpeting.

For a closet installation, ventilation openings must be provided through a door or wall to prevent excessive heat buildup. Two openings, one near the floor and one near the ceiling, should be sized to assure sufficient air circulation in the closet (minimum 100 sq. inches each).

AMBIENT RESTRICTIONS

This boiler is for indoor installation only. Ambient temperatures around boiler must not fall below 40°F or exceed 120°F.

SAFETY—

KEEP THE BOILER AREA CLEAR AND FREE FROM COMBUSTIBLE MATERIALS, GASOLINE AND OTHER FLAMMABLE VAPORS AND LIQUIDS.

WARNING

LIQUEFIED PETROLEUM (L.P.) PROPANE GAS-FIRED BOILER LOCATION REQUIRES SPECIAL ATTENTION

Liquefied Petroleum (L.P.) propane gas is *heavier than air*. Therefore, propane boilers, piping, valves should NOT be installed in locations where propane leaking from defective equipment and piping will "pool" in a basement or other space below the leak.

A spark or flame from the boiler or other source may ignite the accumulated propane gas causing an explosion or fire.

Provide a level, solid foundation for the boiler. Location should be as near the vent terminal as possible so that the flue pipe from boiler to outside is short and direct. The UNIFORM MECHANICAL CODE may be in effect in your geographic area.

The following precautions are cited by the 1994 UNIFORM MECHANICAL CODE, section 304.6:

"LPG Appliances. Liquefied petroleum gas-burning appliances shall not be installed in a pit, basement or similar location where heavier-than-air-gas might collect. Appliances so fueled shall not be installed in an above-grade under-floor space or basement unless such location is provided with an approved means for removal of unburned gas."

Consult Chapter 5 of the 1994 UNIFORM MECHANICAL CODE for design criteria of the "approved" means for removal of unburned gas.

MINIMUM CLEARANCES

A. Minimum clearances to the exterior surfaces of the boiler shall be as follows:

MINIMUM ALCOVE AND CLOSET CLEARANCE

<u>Surface</u>	<u>For Combustible Construction</u>	<u>Recommended for Service</u>
Front	6"	18"
Bottom	12"	12"
Left Side	2"	18"
Right Side	2"	18"
Top	3"	3"
Flue Connector †	2"	6"

† This 2" clearance to Flue Connector covers all vent system components that are not fully enclosed in a combustible passageway compartment. See Fig. 9 on page 8 for enclosed venting.

B. Provide 18" on sides used for passage.

C. All minimum clearances shown above must be met.

This may result in increased values of some minimum clearances in order to maintain the minimum clearances of others.

D. Clearance from hot water pipes shall be 1 inch**.

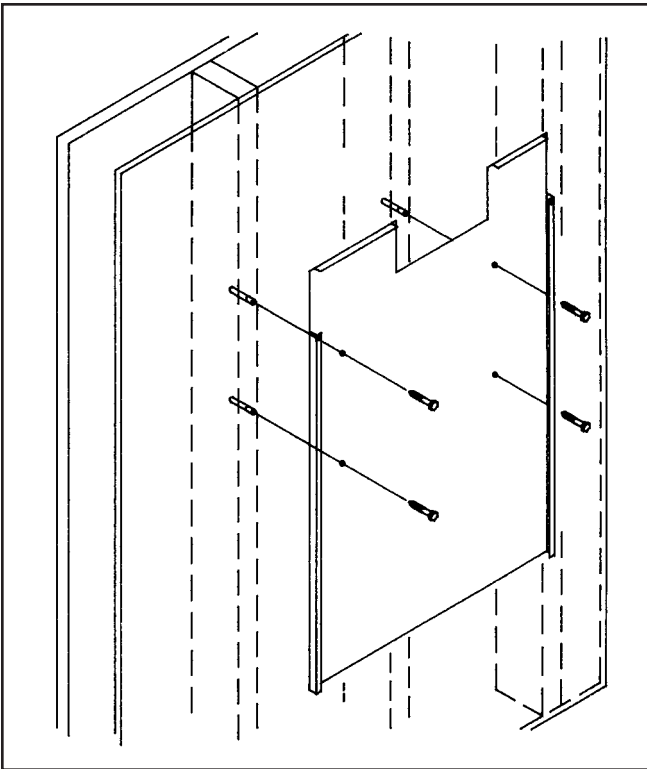
** At points where hot water pipes emerge from a floor, wall or ceiling, the clearance at the opening through the finished floor boards or wall or ceiling boards may not be less than 1/2 inch. Each such opening shall be covered with a plate of noncombustible material.

WALL MOUNTING BOILER

Before installing the boiler on the wall, review the following parameters and decide on a location which will allow all of their requirements to be met:

1. Boiler location requirements on page 3.
2. Connections to electrical, gas, and water supply.
3. Venting application - Direct Vent or Category IV.
4. Direction which venting will exit boiler - through rear wall or to either side of jacket.
 - a. For rear wall venting, the wall passage cutout should be made prior to mounting the boiler.
 - b. For venting out through the side of the boiler jacket, the wall (or roof) cutout can be made after mounting the boiler. The boiler jacket has removable panels on either side for vent piping passage.

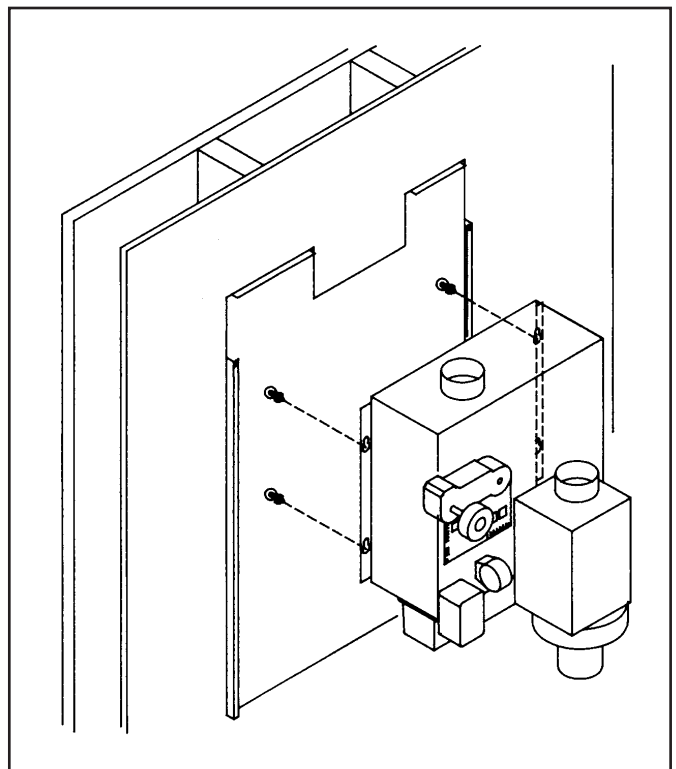
Figure 2. Securing wall panel



TO INSTALL BOILER ON WALL:

1. Hold mounting panel on wall (with the boiler mounting studs facing out) in the location where boiler will be positioned and level wall panel. If the wall is of frame construction, locate wall studs for mounting.
2. Mark the mounting bolt holes for wall panel on wall. If the boiler is to be vented directly out the back of the wall, mark the appropriate size cutout for the venting method that will be used. A template for the Concentric Vent Terminal is provided for this.
3. Drill mounting bolt holes for wall panel. Cut the opening through rear wall, if used, and do all finishing work.
4. Secure the mounting panel (see Figure 2) to wall using appropriate hardware: 5/16" lag bolts (provided) for frame construction wall studs; 5/16" wall anchors or expansion plugs if construction is other type.
5. Place hex nuts (provided) loosely on the ends of boiler mounting studs on mounting panel. (See Figure 3) Two keyhole-shaped slots are provided on each side of the boiler rear which allow hex nuts (on studs) to pass through slots. Lift the boiler and seat it on the mounting studs. Tighten hex nuts securely.

Figure 3. Securing boiler



APPROVED VENTING APPLICATIONS

This Prodigy 21 boiler is approved to be vented using Direct vent or Category IV applications. These applications are differentiated as follows:

Direct vent — The air for combustion is piped directly to the air intake of the boiler from outdoors. The vent piping may be run horizontally or vertically to the outdoors, to a common terminal with the combustion air intake or separate from the combustion air intake means.

Category IV— The air for combustion is taken from the ambient air surrounding the boiler. The vent piping may be run horizontally or vertically to the outdoors. The vent pressure is typically positive in this application.

The following venting installation requirements are divided into 2 sections, each pertaining to the 2 different applications described above. Once the appropriate venting application has been selected, follow only the requirements specified under that section for venting the boiler. **These requirements must be carefully read and followed in order to avoid any hazardous conditions due to improper installation of the flue gas venting system.**

DIRECT VENTING REQUIREMENTS

VENT LOCATION

Vent installations shall be in accordance with Part 7, Venting of Equipment, of the National Fuel Gas Code, ANSI Z223.1, or applicable provisions of local building codes.

Vent termination must meet the following clearances: Minimum of 12" above grade and snow line* to vent terminal bottom; minimum of 12" from any building opening; minimum of 3 feet above any forced air intake located within 10 feet; minimum of 4 feet horizontally from, and in no case above or below, unless 4-foot horizontal distance is maintained, from electric or gas meters, regulators and relief equipment.

Vent termination must not be located over any public walkway, in any confined space (i.e. window wells, alcoves, narrow alleys) or under any overhang or deck. Vent termination should not allow flue gas discharge towards neighbor's windows or where personal injury or property damage can occur. Vent termination should not be located over an area where condensate or vapor can create a nuisance or hazard. Particular care of location near stairways or walkways must be taken.

DO NOT install the vent into a common venting system. DO NOT install a vent damper or similar device in vent tubing or on the boiler.

* Definition of Snow Line: Knowledge of local conditions will reveal the maximum height that repeated snowfalls accumulate to. This height should be used as the SNOW LINE.

VENT MATERIAL

A. DO NOT use galvanized or plastic vent system materials. The vent system for direct vent applications must be UL listed 3" diameter corrosion resistant stainless steel. The following manufacturers' systems are approved for use within a specified minimum and maximum equivalent vent length for each model of boiler. Refer to Slant/Fin Parts List, Publication P-10PL-B.

Manufacturer	Equivalent length of each 90° elbow
Heat Fab Saf-T Vent	3 ft.
Protech Fas-N Seal	6 ft.
Flex-L Star 34	6 ft.
Z-Flex Z-Vent	6 ft.

APPROVED VENT MANUFACTURERS' SYSTEMS

3" diameter vent system restrictions:

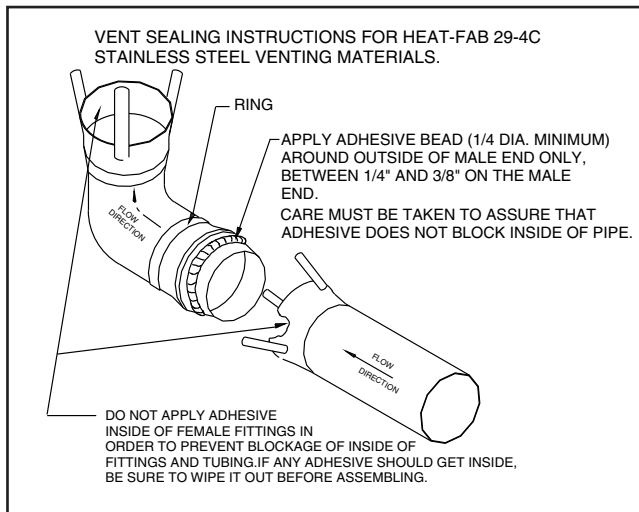
1. The maximum equivalent length for both models is 100 feet (includes elbows).
2. The minimum quantity of venting for both models is one elbow plus the length required to pass through back wall to the termination.
3. Up to (5) 90° elbows may be used over the length of the vent system, provided the proper pitch is maintained in the vent system to prevent condensate accumulation.

- B. When joining the various components of the above listed vent systems, the manufacturers' instructions should be closely followed to insure proper sealing. On non-self sealing systems, use GE-RTV106 or Dow-Corning 732 sealant for sealing of pipe and fittings. See Figure 4 for proper application of vent pipe sealant.
- C. All vent connections must be liquid and pressure tight.

AIR INTAKE

- A. 3" diameter PVC piping materials are recommended. PVC Schedule 40 piping is best suited for connection to boiler and vent terminal.
- B. 3" dia. Single wall metal pipe, such as galvanized or aluminized material, may also be used.
- C. The venting length requirements specified in this section also apply to the air intake piping.
- D. Seal all joints and seams on air intake piping using the appropriate sealant for the material used.

Figure 4. Vent sealing instructions
(Consult vent manufacturer's instructions.)



VENTING INSTALLATION

- A. Follow the vent material manufacturer's instructions in conjunction with these instructions for venting system installation.
- B. Refer to Figures 4, 5 and 9 which illustrate some of the requirements for venting in a typical installation.

- C. On all installations other than where the vent passes through the wall directly out the back of the boiler, a condensate drain and drain trap **MUST** be installed on the flue tubing, see Figure 5. The condensate drain should be installed close to the boiler, as shown, and must be equipped with a trap formed by attaching 3/8" I.D. (or appropriate larger diameter) clear plastic tubing to the drain assembly, making a loop approximately 4" diameter and securing with cord or a tie wrap where the loop crosses over itself. This loop should then be filled with water to form a liquid-filled trap. **DO NOT OPERATE THE BOILER WITHOUT INSTALLING THIS TRAP AND FILLING WITH WATER TO PREVENT FLUE GAS DISCHARGE INTO SPACE.** Periodic inspection should be made of this assembly for deterioration of the tubing and to insure that the trap is filled with water, but not plugged. If it is plugged or appears to have excessive sediment in it, it should be removed from the drain assembly, straightened out to clear the obstruction, reformed, filled with water and reinstalled as before. The drain must extend to a floor drain.
- D. The horizontal pipe must be sloped **UPWARD** from the boiler, at a pitch of 1/4" per 1 foot of run, so that the condensate from the vent system runs to the drain trap. The horizontal portion must also be supported with 3/4" pipe strap at intervals no greater than 6 feet.
- E. The vertical portion of the pipe must be supported in at least one location for each 30 feet of vertical run. A firestop is required for each wall, ceiling and floor penetration.
- F. Use tabs on vent collar to secure stainless steel vent tubing to the boiler.
- G. Venting is approved for combustible wall passage through a 4" minimum to 12" maximum thick wall, providing a thimble or concentric vent terminal is used.

CONCENTRIC VENT TERMINAL INSTALLATION

Warning: The vent terminal provided is to be used for horizontal venting only. **DO NOT** alter this part in any manner other than as shown in these instructions. Only mount through a vertical wall. **DO NOT** use when vertically venting through a wall or chimney.

All listed boiler models are certified for horizontal Direct Venting utilizing the concentric vent terminal provided by Heat-Fab as specified in their instructions and in conjunction with the following requirements.

1. Vent Piping

- The design of this terminal requires the vent to be connected into the elbow from the side of the terminal (as shown in figures 5 and 6).
- The section of the terminal's outer housing within the building can be rotated to allow connection of the vent piping into the bottom, either side, or the top (as shown in figures, for clarity of connection).
- On short vent length runs, where only one elbow is utilized and the horizontal length of the pipe is less than 3 feet, a condensate drain is not necessary.
- Only the straight screened termination provided may be used on this terminal assembly.

2. Air Intake

- Air intake opening slots at outer end of terminal assembly must face downward and be clear of the outside wall surface.
- The design of this terminal requires the air intake piping to be connected into the rear of terminal (as shown in figures 5 and 6).
- Connection of air intake piping to boiler air filter box collar may require use of pvc 45° elbows on short runs between boiler and outside wall.

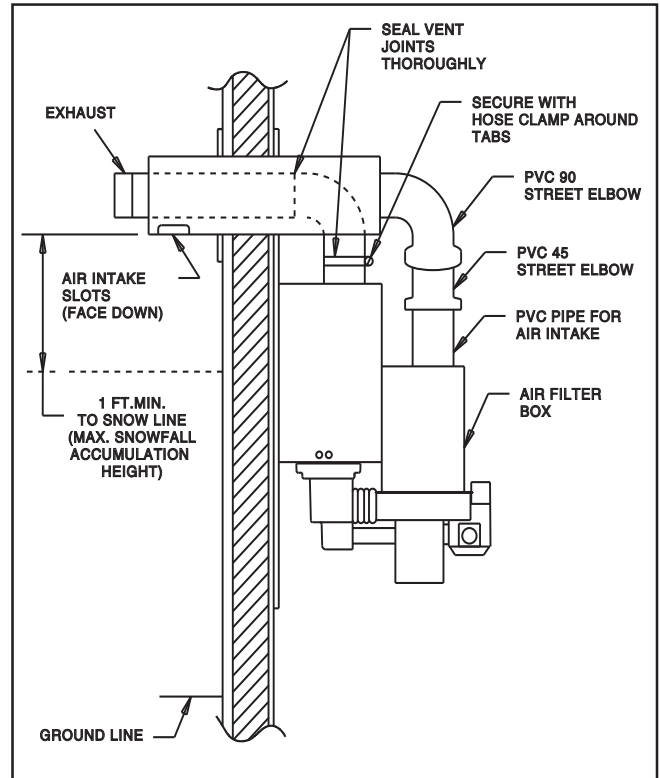


Figure 5. Rear wall venting using the Concentric Vent Terminal.

3. Wall Passage

- A 5¼" diameter hole cut in outside wall will allow passage of concentric vent terminal housing.
- No clearance to combustibles is required for outer housing.
- The maximum wall thickness for this terminal housing to pass through is 10".

* Definition of Snow Line:

Knowledge of local conditions will reveal the maximum height that repeated snowfalls accumulate to. This height should be used as the SNOW LINE.

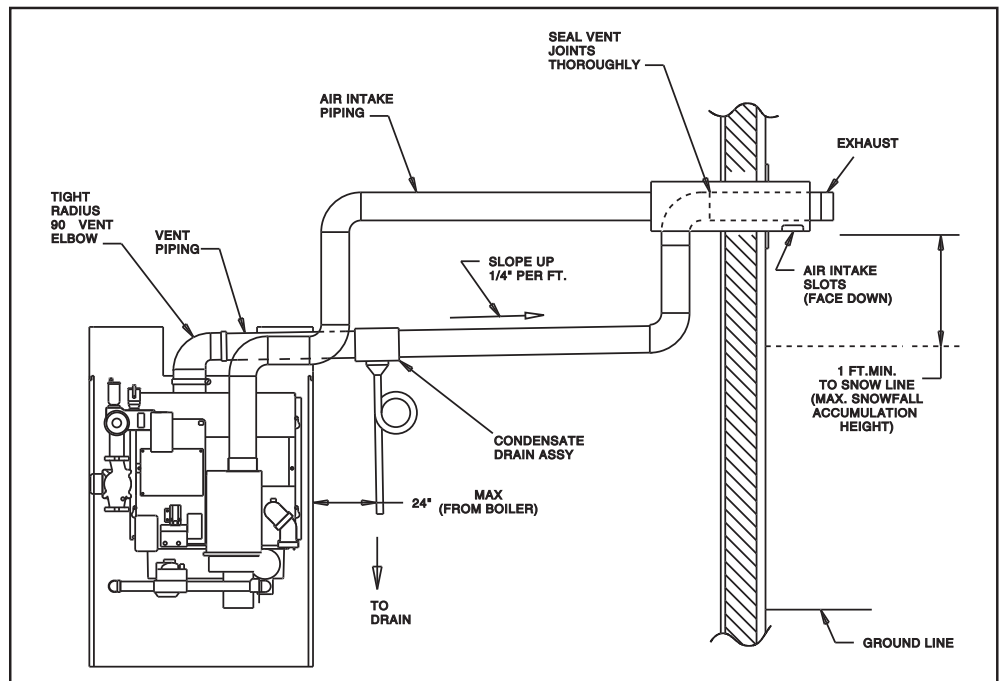


Figure 6. Side wall venting using the Concentric Vent Terminal.

DIRECT VENTING WITHOUT CONCENTRIC VENT TERMINAL

Vertical venting configurations

All Prodigy 21 boiler models are certified for vertical direct venting utilizing the following configurations.

1. Vent and air intake piping vertically run up through a roof in close proximity.
 - a. For a pitched roof installation, refer to Figure 10. For a flat roof installation, refer to Figure 11. When floor and ceiling passage is necessary, refer to Figure 9. Adhere to all clearances and materials specified in these illustrations.
 - b. The stainless exhaust vent pipe must pass through the roof vertically through a 7" min. diameter cutout and appropriate roof flashing. The pipe must exhaust straight up and terminate with a screen terminator.
 - c. The air intake pipe must pass through the roof vertically. The cutout does not require any clearance, but must be sealed with a flashing or other means. The air intake opening must face down by using a 180° elbow with a screen positioned at the opening. The air intake opening must be at least 1 foot below the vent opening.

Figure 9. Floor and ceiling venting passage

All items shown below are **REQUIRED**. All vent joints must be **LIQUID** and **PRESSURE TIGHT**.

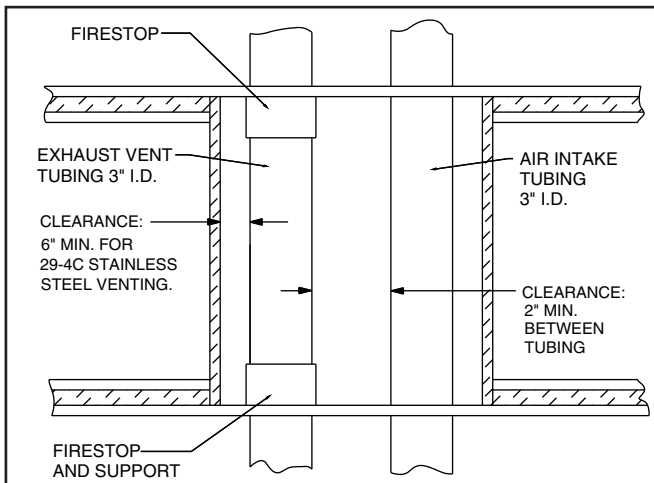


Figure 10. Vent and air intake run through a pitched roof

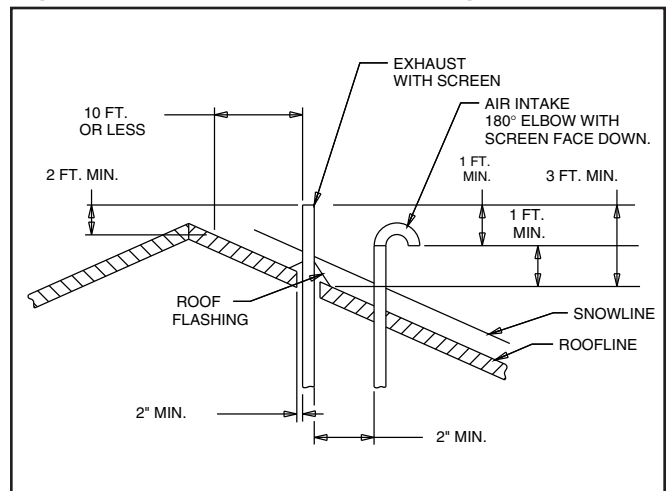
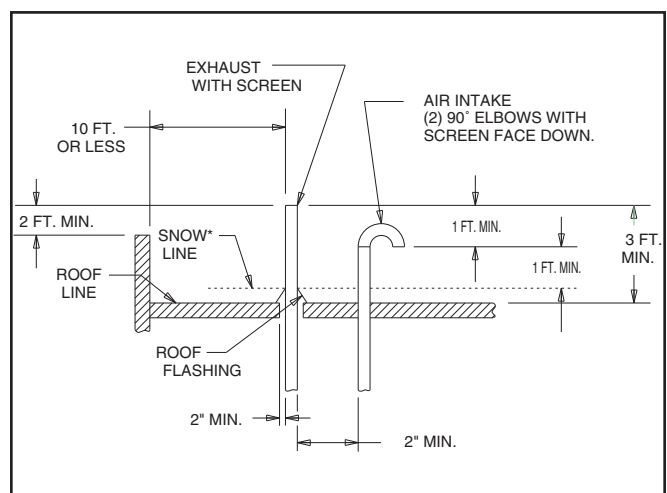


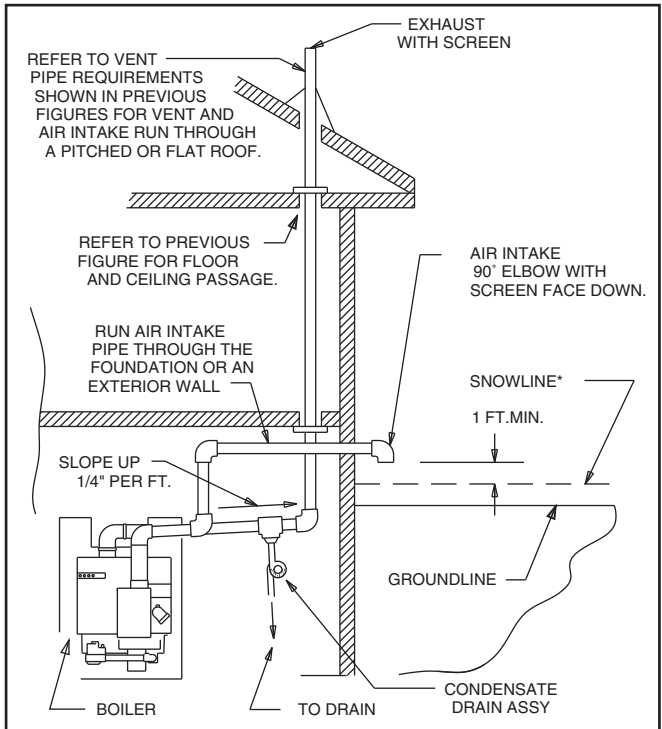
Figure 11. Vent and air intake run through a flat roof



* Definition of Snow Line: Knowledge of local conditions will reveal the maximum height that repeated snowfalls accumulate to. This height should be used as the SNOW LINE.

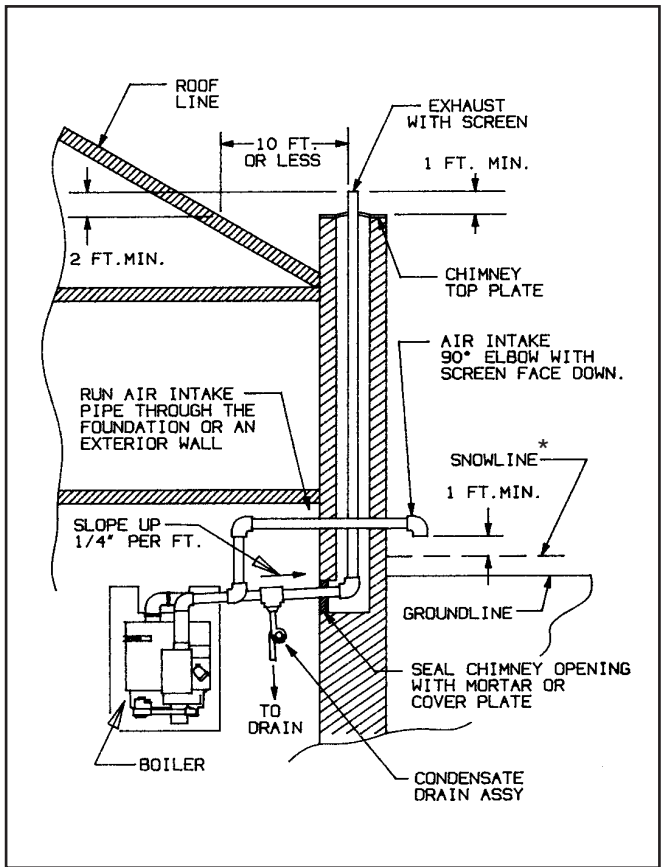
2. Vent piping run vertically up through a roof and air intake run horizontally out a vertical wall.
 - a. See Figure 12 for general configuration. For a pitched roof installation, refer to vent pipe requirements shown in Figure 10. For a flat roof installation, refer to the vent pipe requirements shown in Figure 11. When floor and ceiling passage is necessary, refer to Figure 9. Adhere to all clearances and materials specified in these illustrations for installing the vent pipe only. For installing the air intake pipe, refer to the air intake requirements shown in Figure 12.
 - b. The stainless exhaust vent pipe must pass through the roof vertically through a 7" min. diameter cutout and appropriate roof flashing. The pipe must exhaust straight up and terminate with a screen terminator.
 - c. The air intake pipe must pass through a vertical wall or foundation horizontally. The cutout does not require any clearance, but must be sealed with a flashing or by other means. The air intake opening must face down by using 90° elbow with a screen positioned at the opening.

Figure 12. Vent run through a roof and air intake run through a wall



3. Vent piping run vertically up an existing chimney and air intake run horizontally out a vertical wall.
 - a. Refer to Figure 13. Adhere to all clearances and materials specified in this illustration.
 - b. The stainless exhaust vent pipe must extend the total length of the chimney. The pipe must exhaust straight up and terminate with a screen terminator. The top of the chimney must be sealed off around the protruding pipe with an appropriate plate or flashing. Other appliances CANNOT be vented into the same chimney or vent pipe within the chimney.
 - c. The air intake pipe must pass through a vertical wall or foundation horizontally. The cutout does not require any clearance, but must be sealed with a flashing or by other means. The air intake opening must face down by using a 90° elbow with a screen positioned at the opening.

Figure 13. Vent piping run vertically up an existing chimney and air intake run horizontally out a vertical wall



* Definition of Snow Line: Knowledge of local conditions will reveal the maximum height that repeated snowfalls accumulate to. This height should be used as the SNOW LINE.

CATEGORY IV VENTING REQUIREMENTS

BOILER ROOM AIR SUPPLY AND VENTILATION

An ample supply of air is required for combustion and ventilation. When buildings are insulated, caulked and weather-stripped, now or later on, direct openings to outside may be required and should be provided. If the boiler is not near an outside wall, air may be ducted to it from outside wall openings.

Provisions for combustion and ventilation air must be made in accordance with section 5.3, Air for Combustion and Ventilation, of the National Fuel Gas Code, ANSI Z223.1-latest edition, or applicable provisions of the local building codes. The following recommendation applies to buildings of energy-saving construction, fully caulked and weather-stripped:

INSTALLATION IN ENCLOSED BOILER ROOM REQUIRES TWO UNOBSTRUCTED OPENINGS FOR PASSAGE OF AIR INTO THE BOILER ROOM:

1. **Air drawn horizontally from outdoors DIRECTLY through an outside wall;** one louvered opening near the floor and one louvered opening near the ceiling, each opening with a minimum FREE air passage area of **1 square inch per 4000 Btuh** of total appliances' input.
2. **Air drawn horizontally through HORIZONTAL DUCTS;** one opening near the floor and one opening near the ceiling, each opening with a minimum FREE air passage area of **1 square inch per 2000 Btuh** of total appliances' input.
3. **Air drawn VERTICALLY from outdoors;** one opening at the floor and one opening at the ceiling, each opening with a minimum FREE air passage area of **1 square inch per 4000 Btuh** of total appliances' input.
4. **Air drawn from inside the building;** one opening near the floor and one opening near the ceiling, each opening with a minimum FREE air passage area of **1 square inch per 1000 Btuh** of total appliances' input.

IF BOILERS ARE INSTALLED ADJACENT TO OTHER FUEL BURNING EQUIPMENT, THE AREA OF FREE OPENINGS MUST BE APPROPRIATELY INCREASED TO ACCOMMODATE THE ADDITIONAL LOAD.

Openings must NEVER be reduced or closed. If doors or windows are used for air supply, they must be locked open. Protect against closure of openings by snow and debris. Inspect frequently.

No mechanical draft exhaust or supply fans are to be used in or near the boiler area.

The flow of combustion and ventilating air to the boiler must not be obstructed.

VENT LOCATION REQUIREMENTS

Vent installations shall be in accordance with Part 7, Venting of Equipment, of the National Fuel Gas Code, ANSI Z223.1, or applicable provisions of local building codes.

This Prodigy 21 boiler is approved for pressure venting both horizontally and vertically. The following requirements apply to both types of venting installation.

Vent termination must meet the following clearances: Minimum of 12" above grade and snow line* to vent termination bottom; minimum of 4 feet below or horizontally, or 1 foot above any building opening; minimum of 3 feet above any forced air intake located within 10 feet; minimum of 4 feet horizontally from, and in no case above or below, unless 4-foot horizontal distance is maintained, from electric or gas meters, regulators and relief equipment.

Vent termination must not be located over any public walkway, in any confined space (i.e. window wells, alcoves, narrow alleys) or under any overhang or deck. Vent termination should not allow flue gas discharge towards neighbor's windows or where personal injury or property damage can occur. Vent termination should not be located over an area where condensate or vapor can create a nuisance or hazard. Particular care of location near stairways or walkways must be taken.

DO NOT install the vent into a common venting system. DO NOT install a vent damper or similar device in vent tubing or on the boiler.

* Definition of Snow Line: Knowledge of local conditions will reveal the maximum height that repeated snowfalls accumulate to. This height should be used as the SNOW LINE.

VENT MATERIAL REQUIREMENTS

A. DO NOT use galvanized or plastic vent system materials. The vent system for Category IV applications must be UL listed 3" diameter corrosion resistant stainless steel. The following manufacturers' systems are approved for use within a specified minimum and maximum equivalent vent length for each model of boiler. Refer to Slant/Fin parts list, Publication P-10PL-B.

APPROVED VENT MANUFACTURERS' SYSTEMS

Manufacturer	Equivalent length of each 90° elbow
Heat Fab Saf-T Vent	3 ft.
Protech Fas-N Seal	6 ft.
Flex-L Star 34	6 ft.
Z-Flex Z-Vent	6 ft.

3" diameter vent system restrictions:

1. The maximum equivalent length for both models is 100 feet (includes elbows).
 2. The minimum quantity of venting for both models is one elbow plus the length required to pass through back wall to the termination.
 3. Up to (5) 90° elbows may be used over the length of the vent system, provided the proper pitch is maintained in the vent system to prevent condensate accumulation.
- B. When joining the various components of the vent systems listed on page 10, the manufacturers' instructions should be closely followed to insure proper sealing. On non-self sealing systems, use GE-RTV106 or Dow-Corning 732 sealant for sealing of pipe and fittings. See Figure 4 for proper application of vent pipe sealant.
- C. All vent connections must be liquid and pressure tight.

VENT INSTALLATION

- A. Follow the vent material manufacturer's instructions in conjunction with these instructions for venting system installation.
- B. Refer to Figures 4 and 14 which illustrate some of the requirements for venting in a typical installation.
- C. On all installations other than where the vent passes through the wall directly out the back of the boiler, a condensate drain and drain trap **MUST** be installed on the flue tubing, see Figure 14. The condensate drain should be installed close to the boiler, as shown, and must be equipped with a trap formed by attaching 3/8" I.D. (or appropriate larger diameter) clear plastic tubing to the drain assembly, making a loop approximately 4" diameter and securing with cord or a tie wrap where the loop crosses over itself. This loop should then be filled with water to form a liquid-filled trap. **DO NOT OPERATE THE BOILER WITHOUT INSTALLING THIS TRAP AND FILLING WITH WATER TO PREVENT FLUE GAS DISCHARGE INTO SPACE.** Periodic inspection should be made of this assembly for deterioration of the tubing and to insure that the trap is filled with water, but not plugged. If it is plugged or appears to have excessive sediment in it, it should be removed from the drain assembly, straightened out to clear the obstruction, reformed, filled with water and reinstalled as before. The drain must extend to a floor drain.
- D. The horizontal pipe must be sloped **UPWARD** from the boiler, at a pitch of 1/4" per 1 foot of run, so that the condensate from the vent system runs to the drain trap. The horizontal portion must also be supported with 3/4" pipe strap at intervals no greater than 6 feet.

Figure 4. Vent sealing instructions
(Consult vent manufacturer's instructions.)

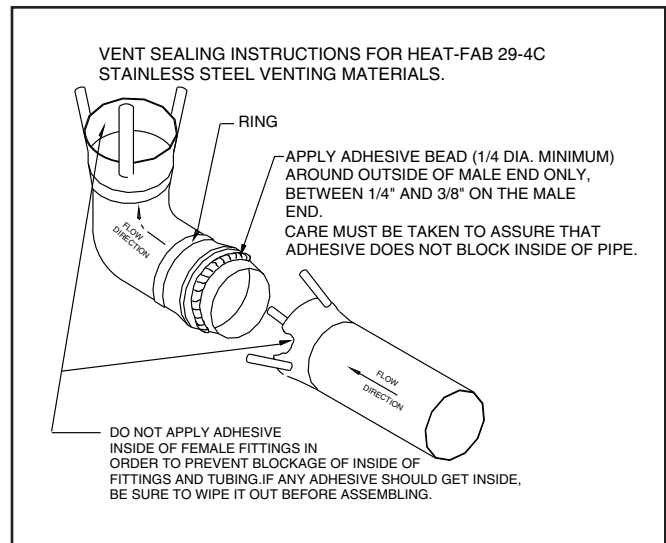
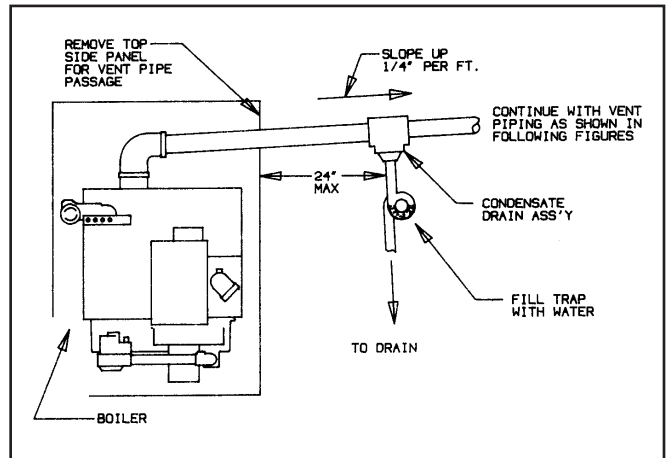


Figure 14. Typical vent piping from boiler for Category IV



- E. The vertical portion of the pipe must be supported in at least one location for each 30 feet of vertical run. A firestop is required for each wall, ceiling and floor penetration.
- F. Use tabs on vent collar to secure stainless steel vent tubing to the boiler.
- G. Venting is approved for combustible wall passage through a 4" minimum to 12" maximum thick wall, providing a thimble is used.

Figure 15. Vertical Category IV venting through a roof

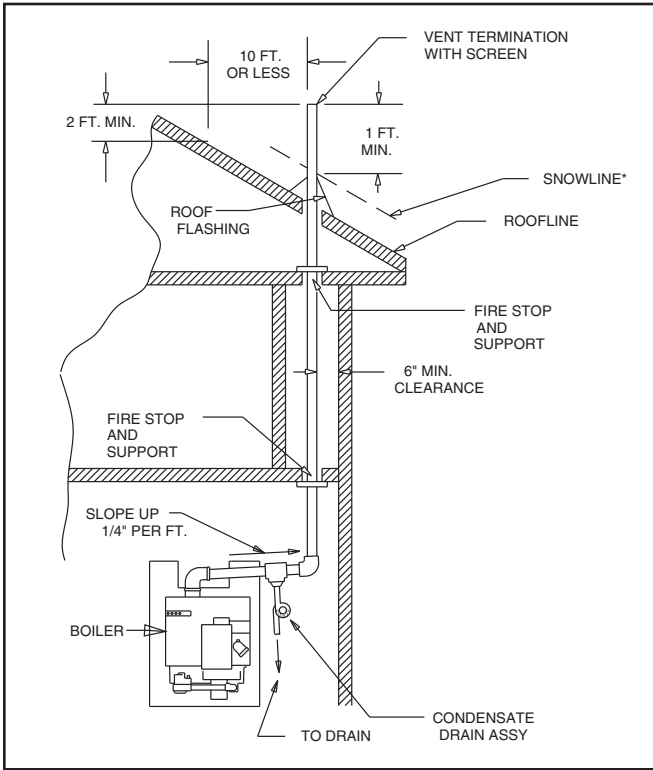
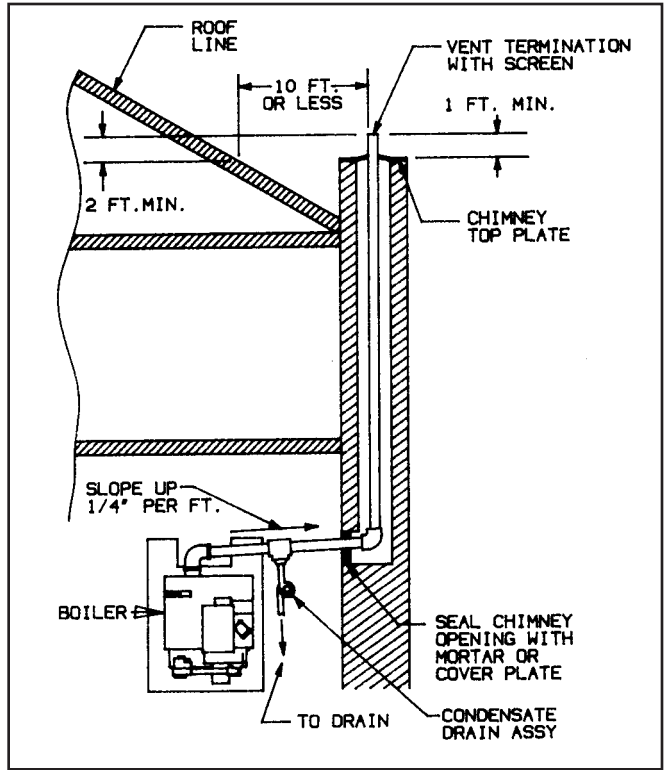


Figure 16. Vertical Category IV venting up an existing chimney

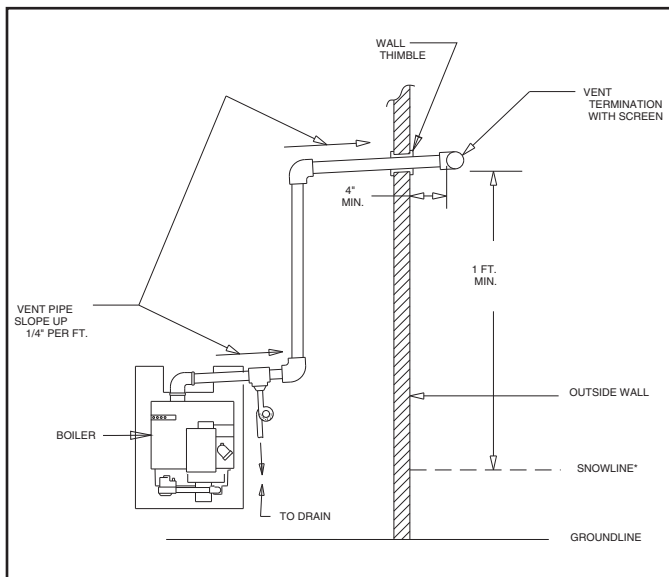


VERTICAL CATEGORY IV VENTING

All Prodigy 21 boiler models are certified for vertical Category IV venting through a roof provided the following conditions are met:

1. For roof passage of vent piping, a UL listed roof flashing must be used.
2. The vent piping must terminate with a screened tee, elbow, straight, or cap termination at the minimum distance from the roof shown in Figure 15.

Figure 17. Horizontal Category IV venting through outside wall



All Prodigy 21 boiler models are certified for vertical Category IV venting up an existing chimney provided the following conditions are met:

1. To utilize an existing chimney as a chase, the vent pipe must extend the total length of the chimney. The top of the chimney must be sealed off around the protruding pipe with an appropriate plate or flashing.
2. The vent piping must terminate with a screened tee, elbow, straight or cap termination at the minimum distance from the roof shown in Figure 16.
3. Other appliances CANNOT be vented into the same chimney or vent pipe within the chimney.

HORIZONTAL CATEGORY IV VENTING

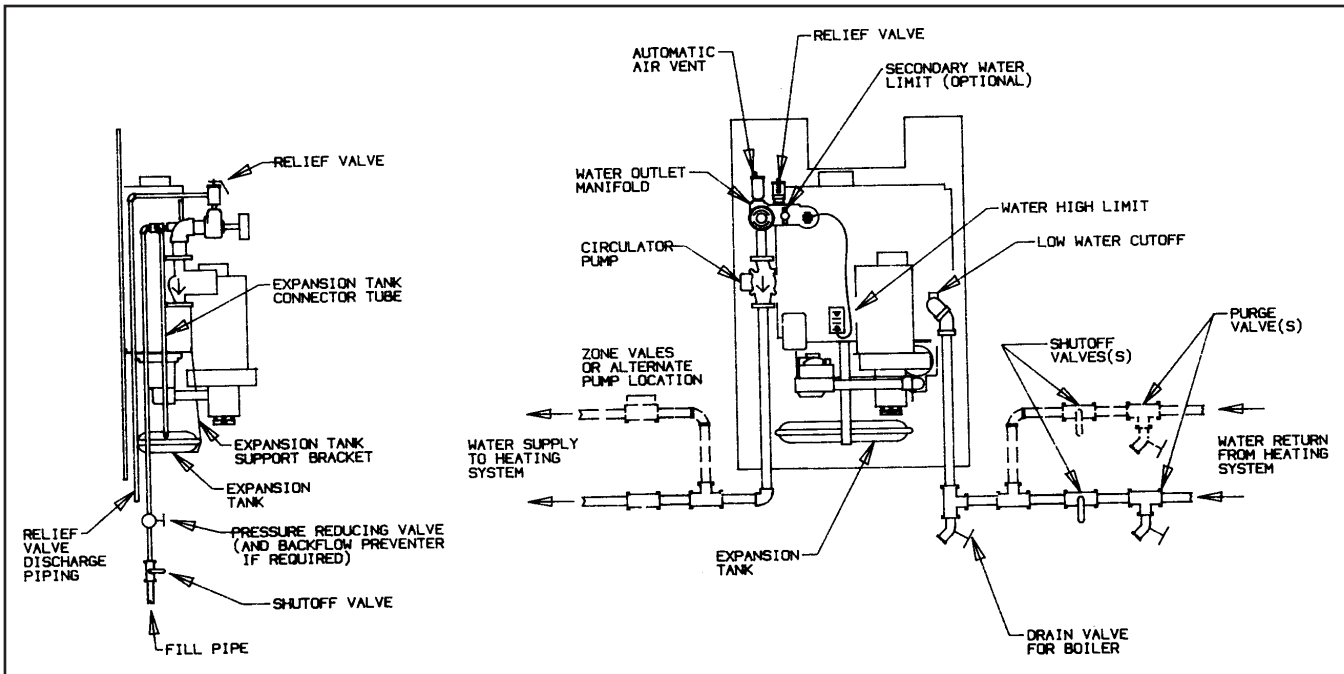
All Prodigy 21 boiler models are certified for horizontal Category IV venting provided the following conditions are met:

1. For combustible wall passage of vent piping, a UL listed thimble must be used, providing the wall thickness is 4 inch minimum to 12 inch maximum.
2. The venting piping must terminate with a screened tee, elbow, or straight termination at the minimum distance from the outside wall shown in Figure 17.

* Definition of Snow Line: Knowledge of local conditions will reveal the maximum height that repeated snowfalls accumulate to. This height should be used as the SNOW LINE.

Figure 18. Water piping

Note: Orientation of piping drawn for clarity. Observe relative location of components.



WATER PIPING

Always follow good piping practices. Observe minimum 1" clearance to combustibles around all uninsulated hot water pipes or when openings around pipes are not protected by noncombustible materials.

Factory-installed low water cutoff will shut off boiler in the event water falls below the lowest safe water level.

Boiler must not be used in connection with a refrigeration system. If the boiler supplies hot water to heating coils in air handling units, flow control valves or other devices must be installed to prevent gravity circulation of boiler water in the coils during the cooling cycle.

Expansion tank: Install into water outlet manifold as shown in Figure 18. Piping systems with unusually large water volume may require the connection of a larger capacity expansion tank outside of the boiler's enclosure.

Relief valve discharge piping: Use same size or larger piping (iron or copper) than valve outlet. Must terminate 6" from floor (or local codes) with a plain (no threads) end. DO NOT hard-pipe to drain piping. Make sure discharge is always visible.

Cold water fill: Pressure reducing (fill) valve and shut-off valve should be installed.

Supply and return: For tapping sizes, see dimensions on page 2. Recommend shut-off valve in supply (and shut-off and drain valves in return on non-zoned system).

Radiant floor and standing cast-iron radiant systems: A boiler by-pass loop (or equivalent) will be required to avoid flue gas condensation on cast-iron sections for low temperature application (i.e. radiant floor systems).

Zone piping: See page 15 for zoning with zone valves and domestic hot water installation.

FILL AND PURGE HEATING SYSTEM

- Make sure flow direction arrows on components are facing in direction of flow.
- Place bucket under pressure relief valve discharge.

Baseboard and radiant floor systems

- Close all shut-off valves, drain valves and air vents.
- Open supply shut-off valve and return drain valve on first zone (or return drain valve on non-zoned system). If zoned with zone valves, manually open zone valve.
- Attach a hose from return drain valve to a drain. Open fill line shut-off valve. Manually operate fill valve regulator. When water runs out of hose in a steady stream (with no air bubbles), close return drain valve.
- Repeat procedure for additional zones (one at a time).
- On completion, open all return shut-off valves.

Standing cast-iron radiation and systems with manual vents at high points

- Close all shut-off valves, drain valves and air vents.
- Open supply and return shut-off valves. If zoned with zone valves, manually open all zone valves.
- Open fill line shut-off valve. Manually operate fill valve regulator. Open pressure relief valve manual operator to fill boiler. When water runs out of discharge pipe in a steady stream (with no air bubbles), close operator.
- Starting with nearest manual air vent, open vent until water flows out; close vent. Repeat procedure, working your way toward farthest air vent.

When finished

- Place fill valve regulator and all zone valve operators in automatic position.
- Check that temperature/pressure gage reads minimum of 12 psi (fill pressure) cold. If piping system rises more than 16 feet vertically above boiler, higher fill pressures are required.
- Check for and repair any water leaks.

GAS PIPING

- A. Local installation codes apply. The pipe joint compound used on threads must be resistant to the action of liquefied petroleum gases.
- B. The gas supply line to the boiler should be run directly from the meter for natural gas or from the fuel tank for L.P. propane gas. See Figure 19 for location of union and manual main shut-off valve that may be specified locally.
- Selecting pipe size for natural gas:
1. Measure or estimate the length of piping from the meter to the installation site.
 2. Consult gas supplier for heating value of gas (BTU/cu. ft.).
 3. Divide boiler rated input by heating value to find gas flow in piping (cu. ft. per hour).
 4. Use table below to select proper pipe size.
- Example: Boiler model KCS-100 is to be installed. Distance from gas meter to the boiler is 40 ft. Heating value of natural gas is 1000 BTU/cu. ft. Select proper pipe size.

$$\text{Gas flow} = \frac{100,000 \text{ BTU/hour}}{1000 \text{ BTU/cu. ft.}} = 100 \text{ cu. ft. per hour}$$

At 40 ft. length of pipe, match required capacity from table above (choose higher capacity, in this case, 130 cu. ft. per hour). Required pipe size is 3/4".

Improper gas pipe sizing will result in insufficient heat and other installation difficulties. For more information and also if other appliances are to be attached to the piping system, see Appendix C of National Fuel Gas Code ANSI Z223.1-latest edition.

- C. The boiler and its gas connection must be leak tested before placing the boiler in operation. Use liquid soap solution for all gas leak testing. DO NOT use open flame.

This boiler and its individual shut-off valve must be disconnected from the gas supply piping system during any pressure testing of that system at test pressures in excess of 1/2 PSIG.

This boiler must be isolated from the gas supply piping system by closing its individual manual shut-off valve during any pressure testing of the gas supply piping system at test pressures equal to or less than 1/2 PSIG.

- D. All gas piping used should be inspected thoroughly for cleanliness before makeup. A sediment trap must be provided, as illustrated in Figure 19.
- E. The minimum and maximum gas supply pressure (at the inlet of gas valve) are shown on the boiler rating plate for the type of gas used. Gas supply pressure should never be less than minimum or more than maximum pressure when the boiler or any other appliance is turned on or off.

Length of Pipe in Feet	Gas Flow In Piping -- cu. ft. per hr.				
	Iron Pipe Size (IPS)—inches				
	1/2	3/4	1	1-1/4	1-1/2
10	132	278	520	1050	1600
20	92	190	350	730	1100
30	73	152	285	590	890
40	63	130	245	500	760
50	56	115	215	440	670
60	50	105	195	400	610
70	46	96	180	370	560
80	43	90	170	350	530
90	40	84	160	320	490
100	38	79	150	305	460

At pressure drop of 0.3 in. water, specific gravity = 0.60.

Figure 19. Gas piping components location

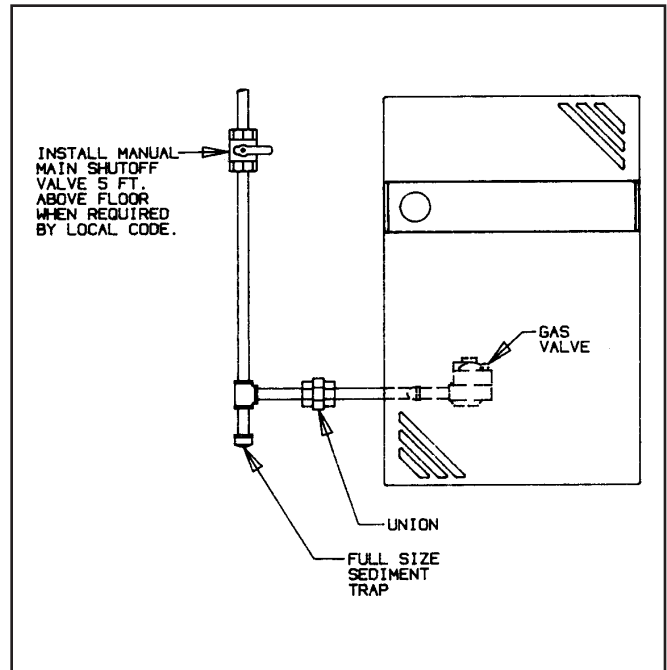
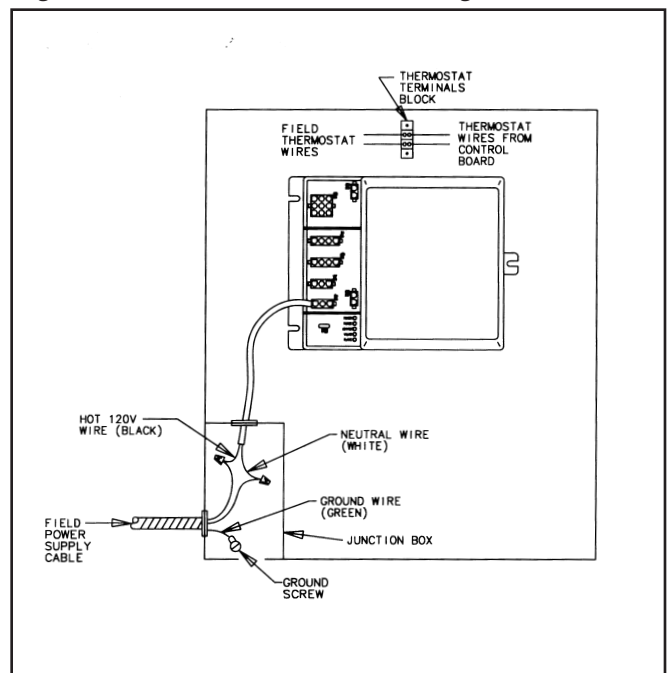


Figure 20. Power and thermostat wiring



ELECTRICAL WIRING

DANGER: BEFORE WIRING, ALWAYS TURN OFF ELECTRIC POWER SUPPLY. OTHERWISE, SHOCK OR DEATH CAN RESULT. WARNING: DO NOT USE BOILER TRANSFORMER TO POWER EXTERNAL ACCESSORIES (I.E. ZONE VALVES, RELAYS). OVERLOADED/BURNED-OUT TRANSFORMER CAN RESULT.

Boiler must be electrically grounded in accordance with the requirements of the authority having jurisdiction or, in the absence of such requirements, with the National Electrical Code, ANSI/NFPA 70.

Power supply: A separately fused circuit is recommended. Use a standard 15-amp fuse or breaker and 14-gauge conductors in BX cable or conduit.

- Supply must be single phase, 60 Hertz.
- Nominal supply voltage is 120 volts.
- Supply voltage must not exceed 132 volts or fall below 102 volts for proper operation.

Thermostat connections: Connect low voltage wiring from space heating zones to T1 and T2 terminals above control board. Wire connections to T1 and T2 terminal block must be from an isolated circuit. **DO NOT BRING VOLTAGE FROM AN EXTERNAL SOURCE HERE.** Wires should be only run from thermostats, zone valve end switches, or circulator end switches. 3 wire zone valves which do not have isolated end switches cannot be used unless a relay is added with the dry contacts wired to T1 and T2.

DO NOT RUN THESE WIRES ALONG LINE VOLTAGE WIRES OR CONDUIT THAT CAN CREATE POWER FIELD GENERATION.

Thermostat heat anticipator: For zoned system, set to match amp draw of zone valve or circulator relay. For a non-zoned system, set to .3 amps.

Circulator relay on board: DO NOT exceed 5 amp/120V max. rating.

Power Connections

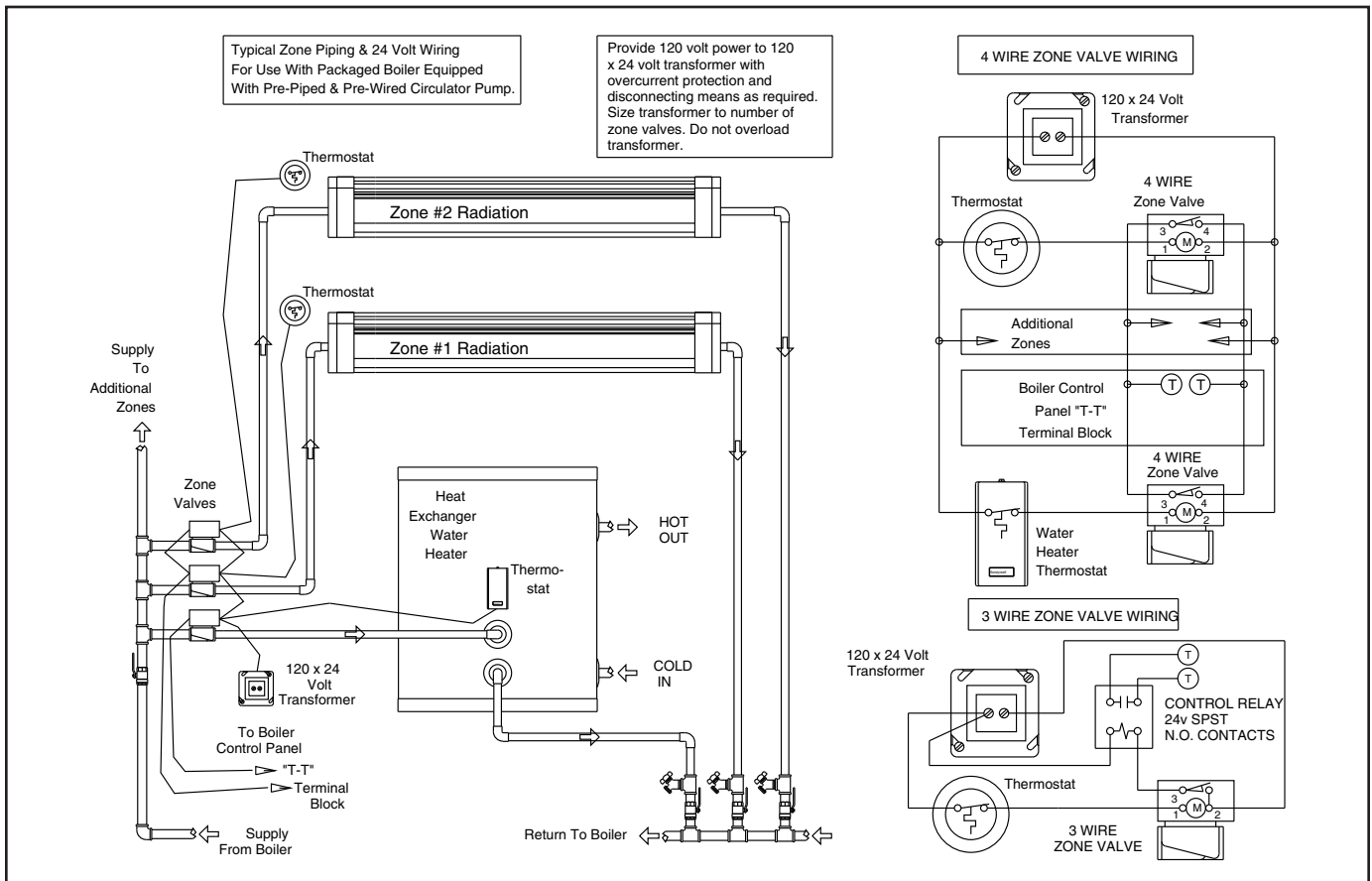
- Remove electrical junction box cover.
- HOT CONNECTION LEAD IS BLACK.
- NEUTRAL CONNECTION LEAD IS WHITE.
- GROUND CONNECTION IS GREEN SCREW.

DO NOT REVERSE POWER CONNECTIONS OR LEAVE UNGROUNDED: ignition control will not detect a flame and will go into safety shutdown.

OPTIONS AVAILABLE

Domestic hot water installation: Connect zone valve end switch to T1 and T2 terminal block on control board mounting panel. Water heater thermostat operates zone valve. **DO NOT** bring power from an external source to these terminals. Note: 3 wire zone valves which do not have isolated end switches cannot be used unless a relay is added with the dry contacts wired to T1 and T2.

Figure 21: Zone valves (with indirect-fired water heater) piping and wiring



OPERATION PROCEDURES

Control Indicator Lights: These LEDs will be lit “steady on” to indicate status during certain points of the normal sequence of operation or will “flash” to indicate a possible fault has occurred.

LED	“Steady On” Indication:	“Flashing” Indication:
“Power”	Power provided to control.	Excessive voltage to secondary
“Purge”	Blower on and airflow proven during pre or post-purge.	Airflow not proven or pressure switch problem.
“Ignitor”	Ignitor on for warmup and ignition trial	None given.
“Valve”	Gas valve on.	No ignition.
“Flame”	Flame proven	Power connections polarity reversed.

CALIBRATION EQUIPMENT:

Pressure measurement fittings: There are 3 service fittings with caps provided on this boiler for convenient calibration of the air/gas ratio and input in the field. See Figure 24 for the location of each.

Pressure measurement gage: Magnehelic or Incline differential pressure gage with 0 - 1.0" w.c. range and 0.02" increments recommended.

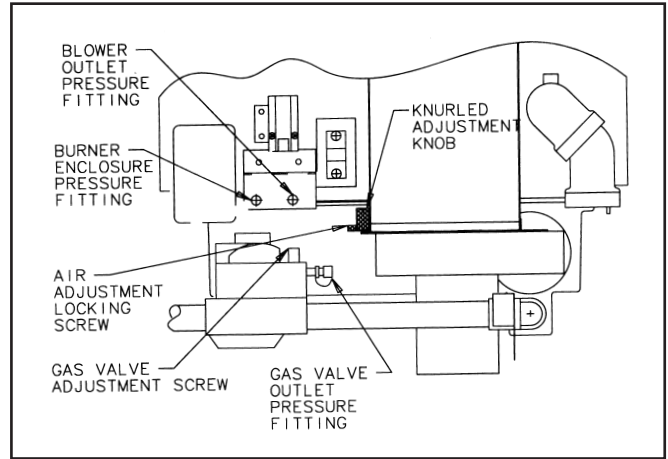
Available from Slant/Fin is a calibration gage kit (part number 665185) that has a gage mounted on a stand with a “toggling” feature which allows the user to switch between the blower and gas valve calibration without moving the tubing connections.

Tubing and connectors for gage: Need 2 lengths of 3/16" I.D. plastic tubing with female adapters which mate to the service fittings.

Basic Operating Principle

The gas valve on the Prodigy 21 boiler is “coupled” to the combustion blower; so that the gas flow is proportional to the air flow, even under the most adverse conditions. This insures a high level of safety and reliability when the following Operation Procedures are carefully followed. Note that the proper input is obtained by adjusting the air damper on the combustion blower for a certain air flow, which will feed back to the gas valve and produce a proportionate gas flow. See Step A. DO NOT adjust the gas valve adjustment screw to set input rate, only use this adjustment to set the differential pressure between the blower outlet and gas valve outlet to zero as shown in Step B.

Figure 24. Locations of pressure measurement fittings



STEP A: CALIBRATE BLOWER AIR FLOW

Note: This step will set the air flow required at the proper air/gas ratio for the specified input rate.

1. With power off, set differential pressure gage on a level surface and adjust to zero.
2. Locate blower outlet pressure fitting and burner enclosure pressure fitting. See Figure 24.
3. Remove cap on blower outlet pressure fitting and connect to high side of gage tubing.
4. Remove cap on burner enclosure pressure fitting and connect to low side of gage tubing.
5. Turn power on. Raise thermostat to start boiler.
6. Boiler should start after 20 seconds. Red flame indicator light will come on.
7. While the boiler is running, perform the air flow calibration to set the differential pressure to the required reading for the specified input.
8. Locate knurled adjustment knob on side of air filter box. See Figure 24.
9. Loosen air adjustment locking screw on knob by turning counterclockwise. DO NOT remove.
10. Turn knurled adjustment knob to set the airflow differential pressure reading to 1.00" w.c.. Observe gage while adjusting. Turn clockwise to decrease reading if over the desired differential pressure. Turn counterclockwise to increase reading if under the desired differential pressure.
11. When reading is set correctly, retighten the air adjustment locking screw finger tight. Hold knurled adjustment knob steady while doing this to maintain setting. Double check gage reading.
12. Disconnect both sides of gage tubing from fittings and replace service fitting caps hand tight.

STEP B: CALIBRATE GAS VALVE

Note: This step will set the air/gas ratio for optimum combustion. The purpose of this step is NOT to set input rate. Follow Step A and/or Step C to adjust input.

1. With power off, set differential pressure gage on a level surface and adjust to zero.
2. Locate blower outlet pressure fitting and gas valve outlet pressure fitting. See Figure 24.
3. Remove cap on blower outlet pressure fitting and connect to high side of gage tubing.
4. Remove cap on gas valve outlet pressure fitting and connect to low side of gage tubing.
5. Turn power on. Raise thermostat to start boiler.
6. Boiler should start after 20 seconds. Let run for about 1 minute.
7. Gage reading should register a differential pressure reading of 0. If so, proceed to line 11.
8. If gage reading is not at 0, re-adjustment is necessary. Locate gas valve adjustment screw cap on top of gas valve. See Figure 24.
9. Remove gas valve adjustment screw cap by turning counterclockwise with a screwdriver.
10. Position screwdriver into adjustment screw slot carefully. Observe gage while adjusting and turn screw slowly. Turn adjustment screw clockwise to decrease reading if over 0 set point. Turn adjustment screw counterclockwise to increase reading if under 0 setpoint.
Note: Remember that the gas pressure is on the low side of the gage. Consequently, decreasing the differential reading actually is INCREASING the gas pressure reading, since the blower outlet pressure is on the high side of the gage and not changing.
11. When reading is set correctly to 0, retighten the gas valve adjustment screw cap tightly with screwdriver. Double check gage reading.
12. Turn power off, disconnect both sides of gage from fittings and replace service fitting caps hand tight.

STEP C: CHECK BOILER INPUT RATE

1. Turn power on. Raise thermostat to start boiler. Let boiler run steady about 10 minutes.
2. At meter, observe number of cubic feet of gas the boiler uses in 3 minutes. Be sure that only this appliance is running on the gas meter at this time.
3. Consult gas supplier for heating value of gas. (Usually 1000 BTU/cu.ft. for natural gas, 2500 BTU/cu.ft. for propane.)
4. Verify input using following formula:
Cu.ft. in 3 minutes X heating value X 20 = BTU/hr input.
Example: 5.0 cu.ft. X 1000 BTU/cu.ft. X 20 = 100,000 BTU/hr input.
5. If gas flow is not at the specified input rate, it is necessary to adjust the air shutter to attain the correct input rate.
6. Locate the knurled adjustment knob on side of air filter box. See Figure 24.
7. Loosen air adjustment locking screw on knob. DO NOT remove.
8. Turn knurled adjustment knob clockwise to reduce air flow, and consequently, reduce gas flow and input rate. Turn adjustment knob counterclockwise to increase air flow, and consequently, increase gas flow and input rate.
Note: Make adjustments in small increments and re-check input as in line 4.
9. When input is set properly, retighten the air adjustment locking screw finger tight. Hold knurled adjustment knob steady while doing this to maintain setting.
10. Restore operation to any appliance shut off for meter clocking.

Notes on Input Rate:

1. Refer to the Input Rate Specifications Chart on page 2 for the appropriate input rate setting on each model boiler.
2. The procedure in Step A is adequate for setting the input rate. If a gas meter is available, it can be used to verify the setting or as an alternate method for setting the input.
3. For altitudes above 2,000 ft., ratings shall be reduced at the rate of 4% for each 1,000 ft. above sea level.
4. Re-orificing for altitude change IS NOT necessary on this Prodigy 21 boiler.
5. By maintaining the air flow differential pressure set in Step A, this Prodigy 21 boiler will derate itself accordingly, due to air and gas density reduction as altitude increases.

SYSTEM TESTING

STEP D: CHECK SYSTEM OPERATION

Purge air one final time:

- Let system water reach 160°. Temperature/pressure gage should be between 12 and 25 psi.
- Bleed all air vents until water squirts out; start on lowest floor with first air vent in the line of flow.

Check exhaust and air intake venting:

- Check for and reseal any vent tubing leaks.
- Check for and remove any vent terminal obstructions.

Check gas valve operation (with burner firing):

USE CAUTION - LINE VOLTAGE PRESENT.

- Disconnect flame sensor wire lead from flame sensor tab. See Fig. 25 for location. Gas valve should close.
- It is normal for boiler to re-try for ignition (3 times) with wire removed from flame sensor, but gas valve should only open for 4 seconds during each re-try and be closed between trials.
- Replace flame sensor wire lead on flame sensor tab.
- If fault shown after trials complete, cycle thermostat or power off/on to clear.

Check high limit operation:

HIGH LIMIT CANNOT BE SET BELOW 180°. HIGHEST MAXIMUM ALLOWABLE SETTING IS 220°.

- Set thermostat high enough for the water temperature to reach limit switch setting of 180°.
- When reached, limit switch should open and gas valve should close.

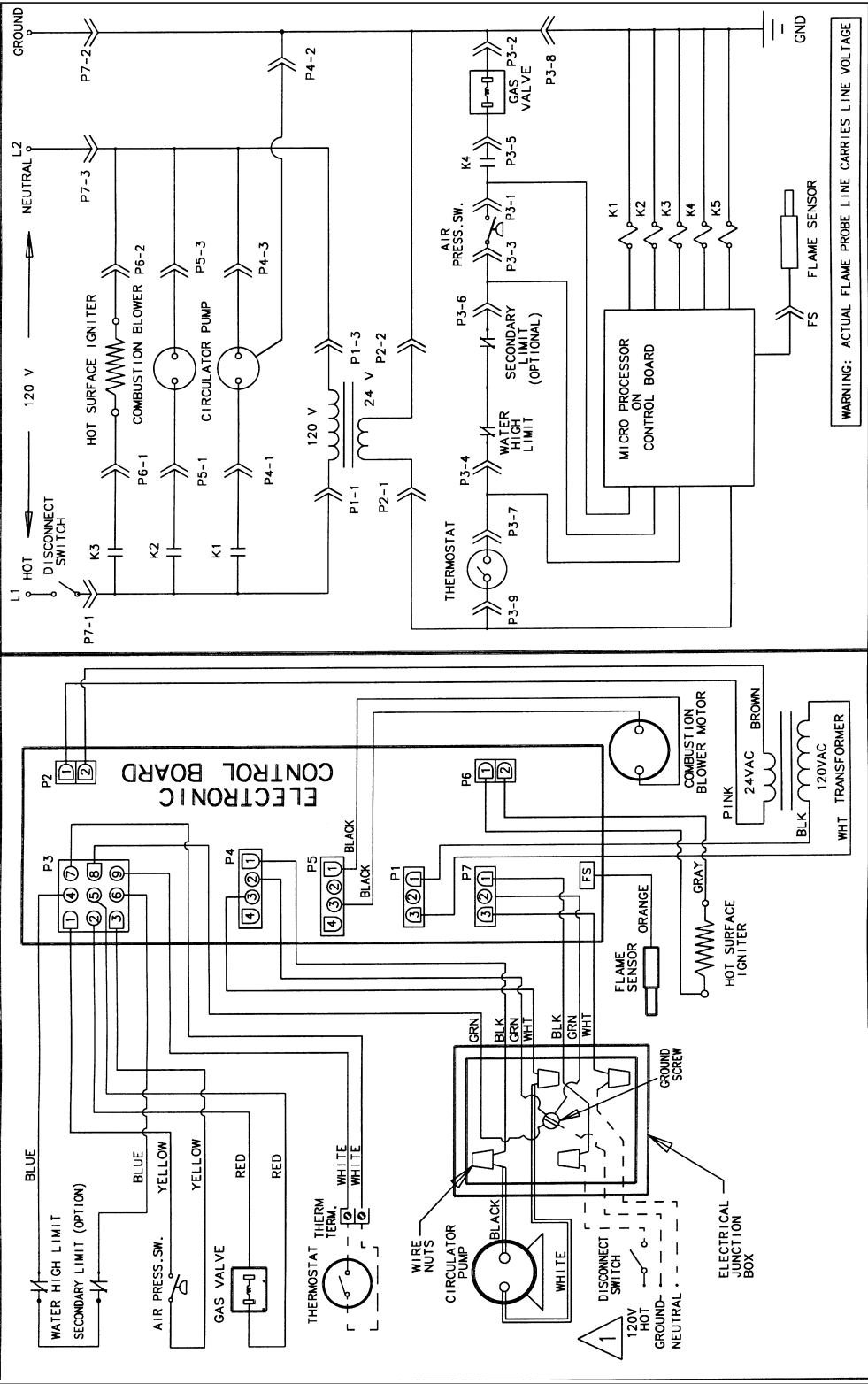
TEST COMMON VENTING SYSTEM (IF REQUIRED)

If existing boiler was removed from a common venting system, common venting system may be too large for proper venting of appliances remaining connected to it.

At the time of removal of existing boiler, the following steps shall be followed with each appliance remaining connected to common venting system placed in operation, while the other appliances remaining connected to the common venting system are not in operation.

1. Seal any unused openings in common venting system.
2. Visually inspect venting system for proper size and horizontal pitch and determine there is no blockage or restriction, leakage, corrosion and other deficiencies which could cause an unsafe condition.
3. Insofar as is practical, close all building doors and windows and all doors between the space in which the appliances remaining connected to the common venting system are located and other spaces of building. Turn on clothes dryer and any appliance not connected to common venting system. Turn on any exhaust fans, such as range hoods and bathroom exhausts, so they will operate at maximum speed. DO NOT operate a summer exhaust fan. Close fireplace dampers.
4. Place in operation the appliance being inspected. Follow the lighting instructions. Adjust thermostat so appliance will operate continuously.
5. Test for spillage at the draft hood relief opening after 5 minutes of main burner operation. Use the flame of a match or candle, or smoke from cigarette, cigar or pipe.
6. After it has been determined that each appliance remaining connected to common venting system properly vents when tested as outlined above, return doors, windows, exhaust fans, fireplace dampers and any other gas-burning appliances to their previous condition of use.
7. Any improper operation of common venting system should be corrected so installation conforms with National Fuel Gas Code ANSI Z223.1. When resizing any portion of the common venting system, common venting system should be resized to approach minimum size as determined using appropriate tables in Part II in National Fuel Gas Code ANSI Z223.1.

WIRING DIAGRAM - 120V UNITED TECHNOLOGIES 1013-12 CONTROL



WIRE LEGEND

- FACTORY WIRED
- FIELD WIRED
- FIELD CONNECTED (FACTORY SUPPLIED)

WARNING: ACTUAL FLAME PROBE LINE CARRIES LINE VOLTAGE

PROVIDE DISCONNECT MEANS & OVERLOAD PROTECTION AS REQUIRED.
 IF ANY OF THE ORIGINAL WIRE AS SUPPLIED WITH THE APPLIANCE MUST BE REPLACED, IT MUST BE REPLACED WITH TYPE 90° C OR ITS EQUIVALENT.
 CAUTION: LABEL ALL WIRES PRIOR TO DISCONNECTION WHEN SERVICING CONTROLS. WIRING ERRORS CAN CAUSE IMPROPER AND DANGEROUS OPERATION. VERIFY PROPER OPERATION AFTER SERVICING.

66-1112

SEQUENCE OF OPERATION FOR 1013-12 CONTROL

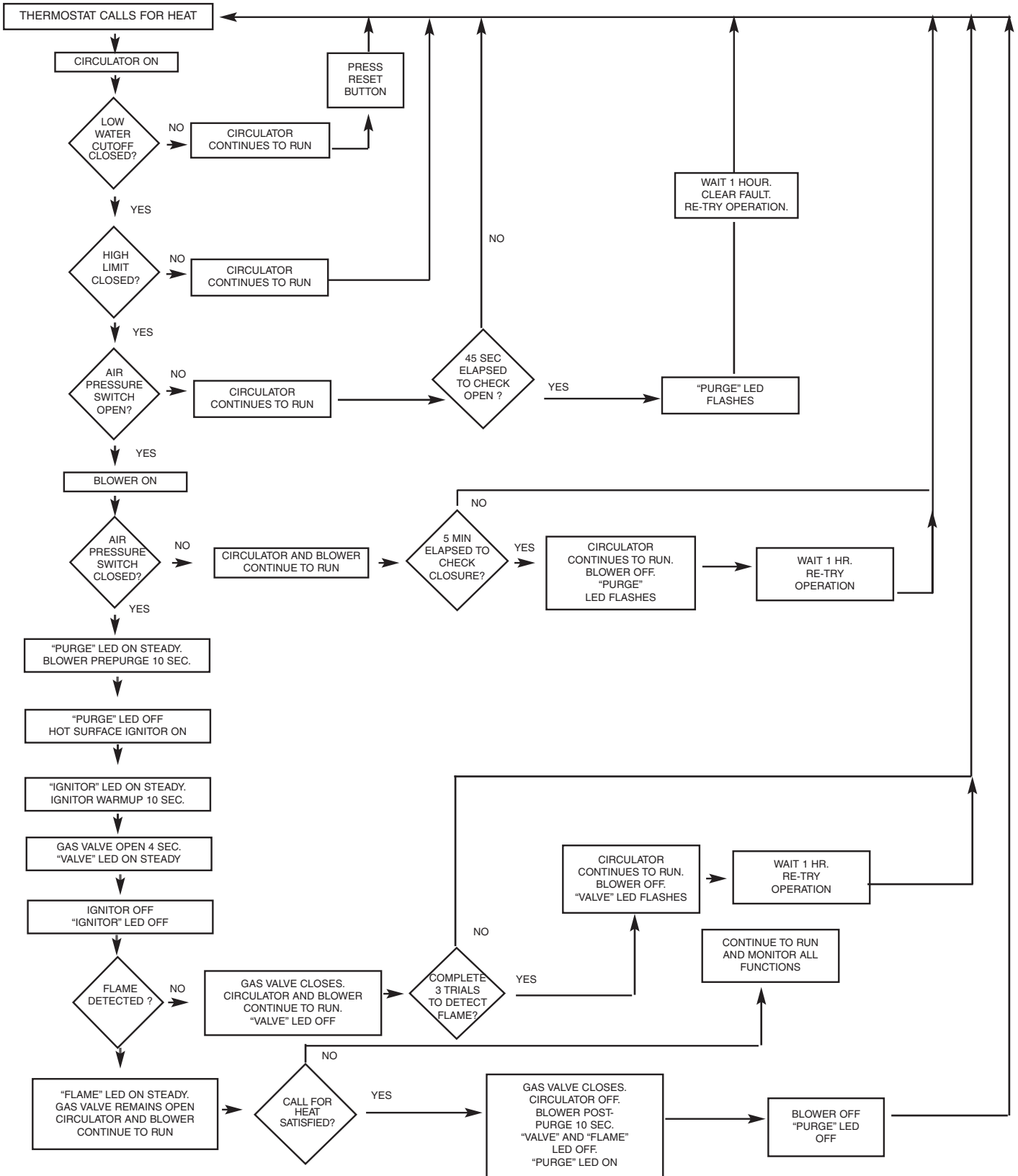
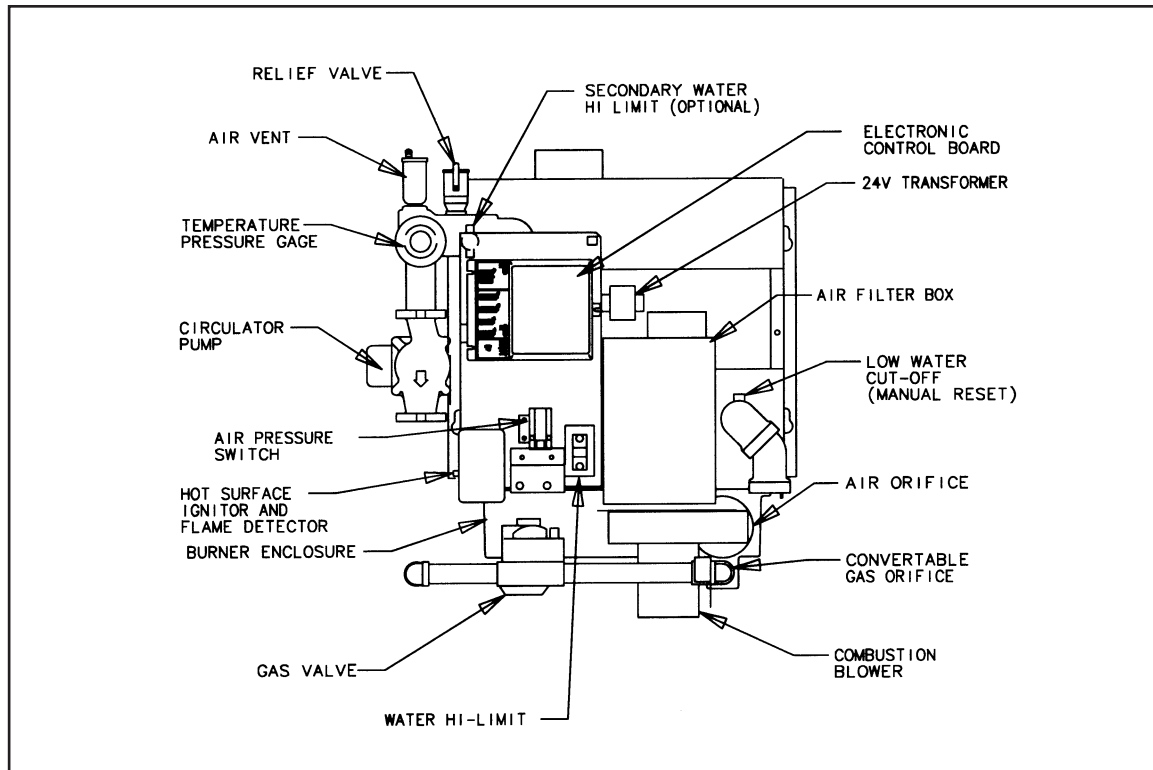


Figure 25: Boiler components for troubleshooting



Control Indicator lights: These LEDs will be lit “steady on” to indicate status during certain points of the normal sequence of operation or will “flash” to indicate a possible fault has occurred.

LED	“Steady On” Indication:	“Flashing” Indication:
“Power”	Power provided to control.	Excessive voltage to secondary
“Purge”	Blower on and airflow proven during pre or post-purge.	Airflow not proven or pressure switch problem.
“Ignitor”	Ignitor on for warmup and ignition trial	None given.
“Valve”	Gas valve on.	No ignition.
“Flame”	Flame proven	Power connections polarity reversed.

NOTICE: ANY WIRES CUT WHILE SERVICING MUST BE ROUTED TO AND SPLICED INSIDE THE BOILER JUNCTION BOX OR SEPARATE JUNCTION BOX.

TROUBLESHOOTING: PROCEDURES FOR FAULTS INDICATED ON 660-589 CONTROL

PRESSURE SWITCH PROBLEM—"Purge" LED flashes

Important Note: Boiler control checks for switch contacts to be open before combustion blower is turned on and switch contacts to be closed once blower is running and proper air flow is established.

CAUSE	TEST	SOLUTION
Electrical wiring?	Check wiring connections to pressure switch.	Correct all wiring connections.
Pressure switch is defective?	Check that pressure switch contacts are open when blower is off.	Replace switch if not. <i>Replacement must be same manufacturer, model and setting.</i>
Blower motor not running?	Check for voltage to motor at connector.	If voltage is present at connector, motor does not run, replace blower/motor assembly. <i>Replacement must be same manufacturer and model.</i>
No or reduced pressure signal to pressure switch?	Check for loose or blocked tubing connections to pressure switch; loose blower hose connection; loose blower wheel or wires. Check for blocked air filter, vent terminal or vent tubing. Check air flow differential pressure.	Secure all loose connections. Tighten blower wheel set screw. Remove obstructions. Replace or clean filter. Re-adjust air flow differential pressure.
Pressure switch is out of calibration?	Check pressure switch calibration.	Replace switch. <i>Replacement must be same manufacturer, model and setting.</i>

NO IGNITION-"Valve" LED flashes

Important Note: Boiler control checks for flame signal after gas valve is opened. It does not check for proper operation of ignitor prior to this, nor can it recognize whether a flame is produced, but not sensed, or if a flame is not produced at all.

No gas supply to gas valve?	Check that manual gas shut-off is open. Check for gas supply pressure to valve. Check for excessive supply pressure. (over 15" w.c. can lock up gas valve)	If no pressure, check for gas shut-off by utility.
No gas supply to burner or improper air/fuel ratio?	Check gas valve knob in ON position. Check wiring and tubing connections to valve. Check valve outlet pressure to determine if valve is opening. Check gas valve calibration.	If valve not opening, replace valve. <i>Replacement must be same manufacturer and model.</i> Calibrate new valve.
Hot surface ignitor is defective?	Energize ignitor while outside of boiler. BE CAREFUL OF HOT TIP. Observe glow on ignitor tip. DO NOT allow hot tip to come in contact with your hand or any other objects. Turn off gas valve to prevent gas from exiting ignitor opening and igniting outside of boiler.	If tip does not glow quickly and strongly, replace ignitor. <i>Replacement must be same manufacturer, model and length.</i>
Orifice sizing is not correct?	Check gas and air orifice size and gas type. Orifice plate is stamped with model number and gas type.	If size not correct, contact Slant/Fin Technical Services Dept.
Flame sensor current is weak?	Check flame sensor current with microampmeter.	If reading is below 1 microamp, continue with "Flame Loss" troubleshooting.
Flame sensor is defective?	Remove flame sensor from boiler. Check for cracked, wet ceramic insulator or bent, burned, coated kanthal rod.	If defective, replace flame sensor. <i>Replacement must be same manufacturer and model.</i>
Control not grounded?	Check ground wire connection at junction box.	<i>Connect all grounds to green ground screw in box.</i>
Ground bar is defective?	Remove ground bar from boiler. Check for bent, burned, coated or broken assembly. Also check ground wire connections to assembly.	If defective, replace ground bar. <i>Replacement must be same manufacturer and model.</i> Be sure ground wire is connected properly.

“HOW TO DO IT” PROCEDURES FOR TROUBLESHOOTING

Flame Sensor Current Check

- Turn power OFF and remove lead from flame sensor.
- Connect one microampmeter lead to the flame sensor wire lead; connect other microampmeter lead to the flame sensor.
- Turn power ON. Once the gas valve opens, and ignition occurs at the burner, the microampmeter must read at least 1 microamp to keep the gas valve open. Typically, the reading is between 5 and 10 microamps. (If no reading, polarity may be wrong; reverse leads.)

Flame sensor removal

- Turn power OFF and remove lead from flame sensor.
- Remove flame sensor hold-down bracket.
- Carefully pull out flame sensor.

Hot surface ignitor removal

- Turn power OFF and remove ignitor hold-down bracket.
- Carefully pull out ignitor (**handle with care, fragile**).
DO NOT CUT WIRES TO REMOVE IGNITOR.

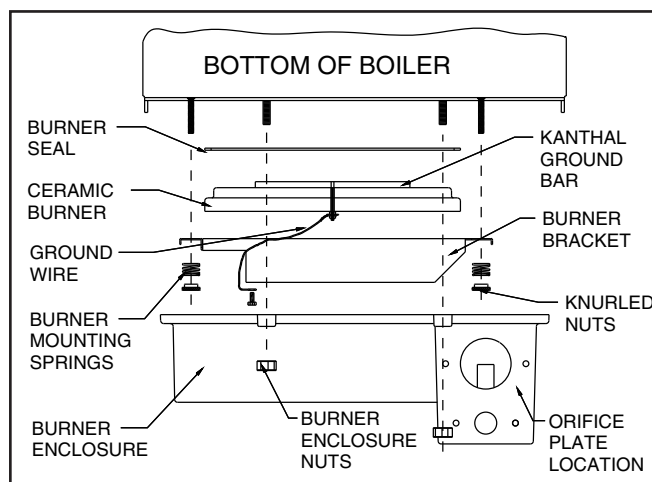
Pressure switch calibration check

- Turn power OFF.
- Remove wire leads from pressure switch terminals.
- Hookup resistance meter between Normally Open (N.O.) and Common (C) terminals.
- With blower off, the switch should be open, meter reading is infinity. If not, switch is defective.
- If switch is open, check cutout pressure with blower running, as described in following steps.
- Hookup differential pressure gage in same manner as to set blower air flow - high side to blower outlet, low side to burner enclosure. The switch and gage both read the same air flow differential pressure.
- Turn on power and raise thermostat.
- Note pressure reading on gage when blower is running. Reading should be higher than the pressure switch cutout pressure, which is marked on the pressure switch label.
- If the pressure switch terminals are still open with the blower running and the gage reading is at least .10” higher than the pressure switch setting, the switch is defective.

Ceramic burner/Kanthal ground bar removal

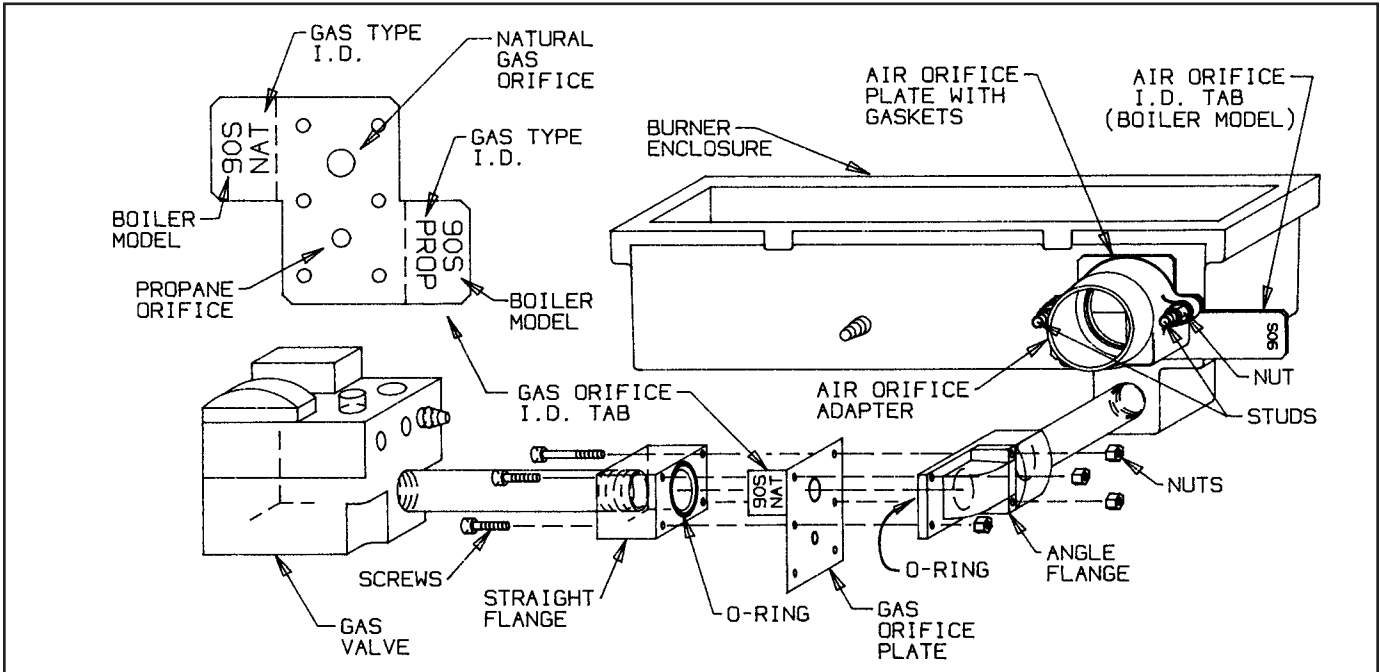
- Remove jacket enclosure around boiler and expansion tank, if necessary, to access burner enclosure.
- Disconnect wires to gas valve. May be necessary to disconnect gas supply line to gas valve to move assembly slightly.
- Disconnect air adapter from burner enclosure.
- Remove air filter box cover to access blower mounting studs and nuts. Remove the four nuts and drop blower down to move out of way.
- Remove nuts around perimeter of burner enclosure, drop down off of studs and remove enclosure.
- Allow burner enclosure to drop down low enough to access burner bracket. Remove and clear tubing, if necessary, but mark location of each tube for reassembly.
- While supporting underside of burner bracket to keep from falling, undo knurled nuts at either end of burner.
- Drop burner down off studs gently. Pull down burner gasket with burner without ripping it.
- Ceramic burner is only attached to the burner bracket by the ground wire, unscrew the wire tab to remove.
- Ground bar is held to burner with a weld stud through the burner, remove the nuts and washers from the underside of the burner to disassemble.
- To reassemble, follow this procedure in reverse, carefully relocating all items removed in their proper location at tightness noted in removal.

Figure 27. Ceramic burner/Kanthal ground bar removal



AIR AND GAS ORIFICES

Figure 28. Convertible gas orifice installation



Note: These Prodigy boilers utilize the same air and gas orifices as the Slant/Fin Concept 21 series boilers. Therefore, the model number shown on the orifice plates reflect the Concept boiler model numbers and correlate to the Prodigy boiler models as follows:

Prodigy 21 Model	Use orifice plates with I.D. tab:
KCS-50	marked "45 S"
KCS-100	marked "90 S"

GAS ORIFICE PLATE ORIENTATION

1. The gas orifice plate contains both the natural gas orifice hole and the propane gas orifice hole, to provide for a fast and simple conversion to either gas use.
2. Each gas orifice hole on the plate has an I.D. tab located adjacent to it. The I.D. tab specifies the boiler model and type of gas for each orifice. The larger hole in the plate is always the natural gas orifice hole, and is adjacent to the I.D. tab that is stamped "NAT". The smaller hole in the plate is always the propane gas orifice hole, and is adjacent to the I.D. tab that is stamped "PROP".
3. When installed properly, the I.D. tab that is stamped for the type of gas being utilized must face outward over the straight flange in the gas manifold, so that it is clearly in view.

GAS ORIFICE PLATE CONVERSION

1. Turn off power and gas supply to boiler.
2. Remove boiler jacket front cover and enclosure (see page 26).
3. Remove the four nuts on the gas manifold angle flange.

4. Pull out the four screws on the gas manifold straight flange far enough to remove the gas orifice plate.
5. Place the gas orifice plate in the position specified in the orientation instructions for the type of gas being utilized. To convert from one type of gas to the other the plate should be rotated 180°. The I.D. tab for the gas being utilized must face outward over the straight flange in the gas manifold so that it is clearly in view.
6. Reposition the four screws through the flanges and orifice plate and tighten the four nuts onto the screws. Make sure the nuts are tightened evenly and with sufficient force to prevent loosening or leakage.
7. Replace boiler jacket enclosure and cover removed for this procedure.
8. The appropriate self-adhesive gas conversion label supplied with these instructions must be positioned adjacent to the boiler rating plate, if the gas being utilized differs from the gas specified on the rating plate.
9. Power and gas supply can be turned back on to operate boiler.

AIR ORIFICE PLATE

1. The air orifice plate for each boiler is the same for both natural and propane gas — no conversion is necessary.
2. Each model's air orifice plate has an I.D. tab which protrudes from the side of the boiler, behind the boiler jacket right side cover. The I.D. tab is stamped for the model of each boiler it is to be installed on.

IMPORTANT: Reorificing for altitude change is NOT necessary on this Prodigy boiler.

LIGHTING INSTRUCTIONS

(Reference For Labels 65-0645)

Safe lighting and other performance criteria were met with the gas manifold and control assembly provided on the boiler when the boiler underwent tests specified in ANSI Z21.13.



FOR YOUR SAFETY READ BEFORE OPERATING

WARNING: If you do not follow these instructions exactly, a fire or explosion may result causing property damage, personal injury or loss of life.


- A. This appliance does not have a pilot. It is equipped with an ignition device that automatically lights the burner. **DO NOT** try to light the burner by hand.
- B. **BEFORE OPERATING** smell all around the appliance area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor.
- WHAT TO DO IF YOU SMELL GAS**
- **DO NOT** try to light any appliance.
 - **DO NOT** touch any electric switch; **DO NOT** use any phone in your building.

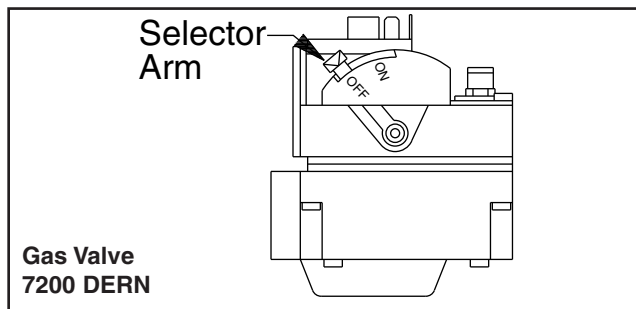
- Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
 - If you cannot reach your gas supplier, call the fire department.
- C. Use only your hand to depress and move the gas control selector arm. **NEVER** use tools. If the selector arm will not depress or move by hand, **DON'T** try to repair it, call a qualified service technician. Force or attempted repair may result in a fire or explosion.
- D. **DO NOT** use this appliance if any part has been underwater. Immediately call a qualified service technician to inspect the appliance and to replace any part of the control system and any gas control which has been underwater.

OPERATING INSTRUCTIONS

- **STOP!** Read the safety information above on this label.
- Set the thermostat to lowest setting.
- Turn off all electric power to the appliance.
- This appliance is equipped with an ignition device which automatically lights the burner. **DO NOT** try to light the burner by hand.
- Remove boiler front cover.
- Depress and move gas control selector arm left  to "OFF" position. Note: Arm cannot be turned to "OFF" unless arm is pushed in slightly. **DO NOT** force.
- Wait five (5) minutes to clear out any gas. Then smell for gas, including near the floor. If you smell gas, **STOP!** Follow "B" in the safety information above on this label. If you don't smell gas, go to next step.
- Depress and move gas control selector arm right  to "ON" position.
- Replace boiler front cover.
- Turn on all electric power to the appliance.
- Set thermostat to desired setting.
- If the appliance will not operate, follow the instructions "To Turn Off Gas To Appliance" and call your service technician or gas supplier.

TO TURN OFF GAS TO APPLIANCE

- Set thermostat to lowest setting.
- Turn off all electric power to the appliance if service is to be performed.
- Remove boiler front cover.
- Depress and move gas control selector arm left  to "OFF" position.
- Replace boiler front cover.



BOILER JACKET INSTALLATION / REMOVAL

Note: Follow these procedures in reverse to remove parts.

TO INSTALL BOILER ENCLOSURE

- On installations where venting extends out the side of the enclosure, the appropriate panel (located at top of jacket sides) should be removed entirely to allow venting to pass out of enclosure.
- Place enclosure top over top flange of wall panel.
- Slide down until slots (on the insides of enclosure) are seated in support brackets on mounting panel.
- Attach sheet metal enclosure to wall panel on both sides with screws.

TO INSTALL FRONT COVER

- Insert the slots in cover bottom over support clips on sheet metal enclosure bottom.
- Line up temperature/pressure indicator through hole in front cover and push cover in until support clip (at enclosure top) snaps into slot on cover top.
- Locate 1/4 turn fastener (next to indicator lights) into receptacle behind front cover and turn in by rotating 1/4 turn only.

MAINTENANCE PROCEDURES

This section must be brought to the owner's attention, so the owner can make necessary arrangements with a trained and qualified service technician for periodic maintenance of this boiler. Installer must also inform owner that the lack of proper care and maintenance of this boiler may result in a hazardous condition. Installer should discuss contents of the User's Information Manual with the owner.

KEEP THE BOILER AREA CLEAR AND FREE FROM COMBUSTIBLE MATERIALS, GASOLINE AND OTHER FLAMMABLE VAPORS AND LIQUIDS.

BEFORE EACH HEATING SEASON

A trained and qualified service technician should perform the inspections listed in these instructions at least once a year.

Air filter: Located in sheet metal box in front area of boiler. One quarter turn fasteners hold air filter box cover on. Replace (recommended) or clean filter annually (more often if conditions dictate). Slant/Fin replacement air filter, part number 65-1306 must be used. Can be cleaned with soap and water; after drying, spray with an adhesive-type air filter spray which will attract/hold airborne dust particles.

Vent termination: Check for and remove obstructions.

Closet installations: Check for and remove ventilation and/or combustion air opening obstructions.

Vent tubing: Check for and repair tubing separation, leaks or sagging.

Vent tubing (externally): Check for corrosion of vent material. If corrosion is present, replace and reseal tubing assembly.

Vent and air intake tubing (internally): Check for and remove obstructions. To inspect, remove tubing from boiler. When finished, reseal all removed tubing parts with manufacturer's specified sealant.

Heat exchanger: In the unlikely event of boiler flue passage blockage, service to remedy situation must be performed only by an authorized Slant/Fin representative.

Burner: Annual service of the burner is not necessary. Follow the burner removal procedure on page 24 when improper operation of the boiler necessitates inspection of this part.

System water: Check if full of water and properly pressurized. Check for and correct radiation system air "noise".

Water piping: Check for and repair any leaks.

Gas piping: Check for and repair any leaks.

Clear plastic tubing: Located around burner enclosure area. Check for cracked, loose or blocked conditions. Replace if necessary.

Safety shutdown controls: Check operation as detailed on page 18 in this manual.

Blower: This is a sealed component which does not require lubrication. Check hose assembly on blower outlet for air leakage. Replace if necessary.

Circulator: Some models require lubrication. S.A.E. #20 oil recommended.

WATER TREATMENT

A good water treatment program will extend the useful life of the boiler and is especially recommended in areas where water quality is a problem. A reputable water treatment company should be consulted for determining the best overall treatment program for this equipment.

Providing protection from freezing

Anti-freeze is sometimes used in hydronic heating systems to protect against freeze-up in the event of power failure or control shutdown when the building is unoccupied. It should be recognized that unless the building is kept above freezing temperature by some means, the plumbing system is not protected.

Two types of anti-freeze may be used: ETHYLENE GLYCOL, used in automobiles, has desirable properties, but is toxic. Its use may be prohibited when system water/glycol solution is in contact with a potable water vessel (as with a tankless heater). PROPYLENE GLYCOL is used in the quick-freeze food industry; it is practically non-toxic. Its use may be permitted when tankless heaters are used. When anti-freeze must be used, inhibited propylene glycol is recommended. Useful information on the characteristics, mixing proportions, etc. of glycol in heating systems is given in Technical Topics No. 2A, available from the Hydronics Institute, 34 Russo Place, Berkeley Heights, NJ 07922. Consult glycol manufacturers for sources of propylene glycol.

IF REPLACEMENT PARTS ARE NEEDED

When parts are needed, refer to boiler model and serial number shown on the boiler name/rating plate. Refer to publication number P-10 PL-B Prodigy Replacement Parts for part numbers. Whenever possible refer to the original order by number and date.

Control identification and replacement should not be attempted by unskilled personnel. Relief/Safety valves must be ASME rated for the pressure and gross output of the boiler.

This boiler is equipped with an unconventional gas control. If this control is replaced, it must be replaced with an identical gas control and calibrated as specified in the Operation Procedures.

For replacement parts, heating contractors should contact their Slant/Fin boiler distributor.

BOILER PACKAGE/OPTIONS

Boiler package includes, mounted on boiler:

- Full jacket enclosure
- Water manifold/air scoop
- Relief valve
- Automatic air vent
- Circulator pump
- Low water cutoff

Unmounted parts:

- Expansion tank
- Secondary water high limit (optional)
- Service fitting adapters (2)
- Wall mounting lag screws (4)

Literature included:

- Boiler Instruction Manual
- User's Information Manual
- Replacement Parts List
- Lifetime Limited Warranty

Standard vent kit for horizontal direct venting included with boiler:

- Concentric Vent terminal
- 3" PVC Schedule 40 pipe, 6" long
- 3" PVC Schedule 40 90° elbow
- 3" PVC schedule 40 45° elbow
- Tube of high-temp. RTV sealant

Venting kit options available:

- Vertical venting with roof termination
- Horizontal venting with separate vent and air intake

Refer to Prodigy 21 Replacement Parts List P-10PL-B for details on components and part numbers.